# Tarasankar DebRoy

# List of Publications by Citations

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#	Paper	IF	Citations
235	Additive manufacturing of metallic components Process, structure and properties. <i>Progress in Materials Science</i> , <b>2018</b> , 92, 112-224	42.2	2682
234	Recent advances in friction-stir welding iProcess, weldment structure and properties. <i>Progress in Materials Science</i> , <b>2008</b> , 53, 980-1023	42.2	1484
233	Review: friction stir welding tools. Science and Technology of Welding and Joining, 2011, 16, 325-342	3.7	484
232	Three-dimensional heat and material flow during friction stir welding of mild steel. <i>Acta Materialia</i> , <b>2007</b> , 55, 883-895	8.4	442
231	Surface tension of binary metal urface active solute systems under conditions relevant to welding metallurgy. <i>Metallurgical and Materials Transactions B - Process Metallurgy and Materials Processing Science</i> , <b>1988</b> , 19, 483-491		365
230	Physical processes in fusion welding. <i>Reviews of Modern Physics</i> , <b>1995</b> , 67, 85-112	40.5	364
229	An improved prediction of residual stresses and distortion in additive manufacturing. <i>Computational Materials Science</i> , <b>2017</b> , 126, 360-372	3.2	349
228	Heat transfer and fluid flow during keyhole mode laser welding of tantalum, TiBALBV, 304L stainless steel and vanadium. <i>Journal Physics D: Applied Physics</i> , <b>2007</b> , 40, 5753-5766	3	262
227	Numerical simulation of three-dimensional heat transfer and plastic flow during friction stir welding. <i>Metallurgical and Materials Transactions A: Physical Metallurgy and Materials Science</i> , <b>2006</b> , 37, 1247-1259	2.3	239
226	Evolution of solidification texture during additive manufacturing. Scientific Reports, 2015, 5, 16446	4.9	229
225	Current issues and problems in laser welding of automotive aluminium alloys. <i>International Materials Reviews</i> , <b>1999</b> , 44, 238-266	16.1	221
224	Printability of alloys for additive manufacturing. Scientific Reports, 2016, 6, 19717	4.9	210
223	Heat transfer and fluid flow during laser spot welding of 304 stainless steel. <i>Journal Physics D: Applied Physics</i> , <b>2003</b> , 36, 1388-1398	3	208
222	Friction stir welding of dissimilar alloys he perspective. <i>Science and Technology of Welding and Joining</i> , <b>2010</b> , 15, 266-270	3.7	202
221	Current issues and problems in welding science. <i>Science</i> , <b>1992</b> , 257, 497-502	33.3	191
220	Building blocks for a digital twin of additive manufacturing. Acta Materialia, 2017, 135, 390-399	8.4	182
219	Phase transformation dynamics during welding of TiBAlBV. Journal of Applied Physics, 2004, 95, 8327-8	33 <del>9</del> 5	178

# (2010-2014)

218	Heat transfer and material flow during laser assisted multi-layer additive manufacturing. <i>Journal of Applied Physics</i> , <b>2014</b> , 116, 124905	2.5	177
217	Toward optimum friction stir welding tool shoulder diameter. <i>Scripta Materialia</i> , <b>2011</b> , 64, 9-12	5.6	176
216	Scientific, technological and economic issues in metal printing and their solutions. <i>Nature Materials</i> , <b>2019</b> , 18, 1026-1032	27	164
215	Numerical modelling of 3D plastic flow and heat transfer during friction stir welding of stainless steel. <i>Science and Technology of Welding and Joining</i> , <b>2006</b> , 11, 526-537	3.7	160
214	Problems and issues in laser-arc hybrid welding. <i>International Materials Reviews</i> , <b>2009</b> , 54, 223-244	16.1	156
213	Spatial variation of melt pool geometry, peak temperature and solidification parameters during laser assisted additive manufacturing process. <i>Materials Science and Technology</i> , <b>2015</b> , 31, 924-930	1.5	154
212	Modeling of heat transfer and fluid flow during gas tungsten arc spot welding of low carbon steel. Journal of Applied Physics, 2003, 93, 3022-3033	2.5	152
211	Weld metal composition change during conduction mode laser welding of aluminum alloy 5182. <i>Metallurgical and Materials Transactions B: Process Metallurgy and Materials Processing Science</i> , <b>2001</b> , 32, 163-172	2.5	144
210	Strains and strain rates during friction stir welding. Scripta Materialia, 2009, 61, 863-866	5.6	143
209	Torque, power requirement and stir zone geometry in friction stir welding through modeling and experiments. <i>Scripta Materialia</i> , <b>2009</b> , 60, 13-16	5.6	132
208	Origin of grain orientation during solidification of an aluminum alloy. <i>Acta Materialia</i> , <b>2016</b> , 115, 123-13	318.4	122
207	Building digital twins of 3D printing machines. <i>Scripta Materialia</i> , <b>2017</b> , 135, 119-124	5.6	115
206	Modeling of temperature field and solidified surface profile during gasthetal arc fillet welding. <i>Journal of Applied Physics</i> , <b>2003</b> , 94, 2667-2679	2.5	112
205	NUMERICAL PREDICTION OF FLUID FLOW AND HEAT TRANSFER IN WELDING WITH A MOVING HEAT SOURCE. <i>Numerical Heat Transfer; Part A: Applications</i> , <b>1996</b> , 29, 115-129	2.3	110
204	Mitigation of thermal distortion during additive manufacturing. Scripta Materialia, 2017, 127, 79-83	5.6	108
203	Critical assessment: friction stir welding of steels. <i>Science and Technology of Welding and Joining</i> , <b>2009</b> , 14, 193-196	3.7	108
202	Heat and fluid flow in additive manufacturing IPart II: Powder bed fusion of stainless steel, and titanium, nickel and aluminum base alloys. <i>Computational Materials Science</i> , <b>2018</b> , 150, 369-380	3.2	106
201	Origin of stray grain formation in single-crystal superalloy weld pools from heat transfer and fluid flow modeling. <i>Acta Materialia</i> , <b>2010</b> , 58, 1441-1454	8.4	105

200	Free surface flow and heat transfer in conduction mode laser welding. <i>Metallurgical and Materials Transactions B - Process Metallurgy and Materials Processing Science</i> , <b>1988</b> , 19, 851-858		105
199	Three dimensional Monte Carlo simulation of grain growth during GTA welding of titanium. <i>Acta Materialia</i> , <b>2000</b> , 48, 4813-4825	8.4	100
198	A digital twin for rapid qualification of 3D printed metallic components. <i>Applied Materials Today</i> , <b>2019</b> , 14, 59-65	6.6	97
197	Macroporosity free aluminum alloy weldments through numerical simulation of keyhole mode laser welding. <i>Journal of Applied Physics</i> , <b>2003</b> , 93, 10089-10096	2.5	95
196	Heat transfer and fluid flow in laser microwelding. <i>Journal of Applied Physics</i> , <b>2005</b> , 97, 084909	2.5	92
195	Mechanistic models for additive manufacturing of metallic components. <i>Progress in Materials Science</i> , <b>2021</b> , 116, 100703	42.2	92
194	Three-dimensional modeling of grain structure evolution during welding of an aluminum alloy. <i>Acta Materialia</i> , <b>2017</b> , 126, 413-425	8.4	90
193	A smart model to estimate effective thermal conductivity and viscosity in the weld pool. <i>Journal of Applied Physics</i> , <b>2004</b> , 95, 5230-5240	2.5	89
192	Heat transfer and fluid flow during electron beam welding of 21CrBNiBMn steel and TiBAlBV alloy. <i>Journal Physics D: Applied Physics</i> , <b>2009</b> , 42, 025503	3	87
191	Effect of temperature and composition on surface tension in Fe-Ni-Cr alloys containing sulfur. <i>Metallurgical and Materials Transactions B - Process Metallurgy and Materials Processing Science</i> , <b>1991</b> , 22, 557-560		87
190	Heat transfer and fluid flow in additive manufacturing. <i>Journal of Laser Applications</i> , <b>2013</b> , 25, 052006	2.1	86
189	Heat and fluid flow in complex joints during gas metal arc weldingPart I: Numerical model of fillet welding. <i>Journal of Applied Physics</i> , <b>2004</b> , 95, 5210-5219	2.5	86
188	Kinetic modeling of phase transformations occurring in the HAZ of C-Mn steel welds based on direct observations. <i>Acta Materialia</i> , <b>2003</b> , 51, 3333-3349	8.4	85
187	Heat and fluid flow in additive manufacturingPart I: Modeling of powder bed fusion. <i>Computational Materials Science</i> , <b>2018</b> , 150, 304-313	3.2	84
186	Heat transfer during Nd: Yag pulsed laser welding and its effect on solidification structure of austenitic stainless steels. <i>Metallurgical and Materials Transactions A - Physical Metallurgy and Materials Science</i> , <b>1989</b> , 20, 957-967		84
185	Metallurgy, mechanistic models and machine learning in metal printing. <i>Nature Reviews Materials</i> , <b>2021</b> , 6, 48-68	73.3	84
184	Numerical simulation of heat transfer and fluid flow in GTA/Laser hybrid welding. <i>Science and Technology of Welding and Joining</i> , <b>2008</b> , 13, 683-693	3.7	83
183	Mechanism of alloying element vaporization during laser welding. <i>Metallurgical and Materials Transactions B - Process Metallurgy and Materials Processing Science</i> , <b>1987</b> , 18, 733-740		82

### (2008-1995)

182	Development of macro- and microstructures of carbonthanganese low alloy steel welds: inclusion formation. <i>Materials Science and Technology</i> , <b>1995</b> , 11, 186-199	1.5	79
181	Mitigation of lack of fusion defects in powder bed fusion additive manufacturing. <i>Journal of Manufacturing Processes</i> , <b>2018</b> , 36, 442-449	5	79
180	Calculation of three-dimensional electromagnetic force field during arc welding. <i>Journal of Applied Physics</i> , <b>2003</b> , 94, 1267-1277	2.5	78
179	Modeling macro-and microstructures of Gas-Metal-Arc Welded HSLA-100 steel. <i>Metallurgical and Materials Transactions B: Process Metallurgy and Materials Processing Science</i> , <b>1999</b> , 30, 483-493	2.5	78
178	Load bearing capacity of tool pin during friction stir welding. <i>International Journal of Advanced Manufacturing Technology</i> , <b>2012</b> , 61, 911-920	3.2	76
177	A Convective Heat-Transfer Model for Partial and Full Penetration Keyhole Mode Laser Welding of a Structural Steel. <i>Metallurgical and Materials Transactions A: Physical Metallurgy and Materials Science</i> , <b>2008</b> , 39, 98-112	2.3	74
176	Tool Geometry for Friction Stir Welding Dptimum Shoulder Diameter. <i>Metallurgical and Materials Transactions A: Physical Metallurgy and Materials Science</i> , <b>2011</b> , 42, 2716-2722	2.3	73
175	Fusion zone geometries, cooling rates and solidification parameters during wire arc additive manufacturing. <i>International Journal of Heat and Mass Transfer</i> , <b>2018</b> , 127, 1084-1094	4.9	69
174	Residual stresses and distortion in additively manufactured compositionally graded and dissimilar joints. <i>Computational Materials Science</i> , <b>2018</b> , 143, 325-337	3.2	68
173	Heat and fluid flow in complex joints during gas metal arc welding Part II: Application to fillet welding of mild steel. <i>Journal of Applied Physics</i> , <b>2004</b> , 95, 5220-5229	2.5	67
172	Alloying element vaporization during laser spot welding of stainless steel. <i>Journal Physics D: Applied Physics</i> , <b>2003</b> , 36, 3079-3088	3	66
171	Dimensionless numbers in additive manufacturing. <i>Journal of Applied Physics</i> , <b>2017</b> , 121, 064904	2.5	65
170	Crystal growth during keyhole mode laser welding. Acta Materialia, 2017, 133, 10-20	8.4	65
169	Modeling and real time mapping of phases during GTA welding of 1005 steel. <i>Materials Science &amp; Engineering A: Structural Materials: Properties, Microstructure and Processing</i> , <b>2002</b> , 333, 320-335	5.3	64
168	Role of heat transfer and fluid flow in the chemical vapor deposition of diamond. <i>Journal of Applied Physics</i> , <b>1990</b> , 68, 2424-2432	2.5	64
167	Back-of-the-envelope calculations in friction stir welding LVelocities, peak temperature, torque, and hardness. <i>Acta Materialia</i> , <b>2011</b> , 59, 2020-2028	8.4	61
166	Energy absorption by metal-vapor-dominated plasma during carbon dioxide laser welding of steels. Journal of Applied Physics, <b>1990</b> , 68, 2045-2050	2.5	61
165	An experimental and theoretical study of gas tungsten arc welding of stainless steel plates with different sulfur concentrations. <i>Acta Materialia</i> , <b>2008</b> , 56, 2133-2146	8.4	60

164	Calculation of weld metal composition change in high-power conduction mode carbon dioxide laser-welded stainless steels. <i>Metallurgical and Materials Transactions B - Process Metallurgy and Materials Processing Science</i> , <b>1993</b> , 24, 145-155		60	
163	A computationally efficient model of convective heat transfer and solidification characteristics during keyhole mode laser welding. <i>Journal of Applied Physics</i> , <b>2007</b> , 101, 054909	2.5	59	
162	Alloying element vaporization and weld pool temperature during laser welding of AlSl 202 stainless steel. <i>Metallurgical and Materials Transactions B - Process Metallurgy and Materials Processing Science</i> , <b>1984</b> , 15, 641-644		59	
161	Probing temperature during laser spot welding from vapor composition and modeling. <i>Journal of Applied Physics</i> , <b>2003</b> , 94, 6949-6958	2.5	58	
160	A heat-transfer and fluid-flow-based model to obtain a specific weld geometry using various combinations of welding variables. <i>Journal of Applied Physics</i> , <b>2005</b> , 98, 044902	2.5	56	
159	The Hardness of Additively Manufactured Alloys. <i>Materials</i> , <b>2018</b> , 11,	3.5	56	
158	Toward an integrated computational system for describing the additive manufacturing process for metallic materials. <i>Additive Manufacturing</i> , <b>2014</b> , 1-4, 52-63	6.1	54	
157	Additive manufacturing of functionally graded transition joints between ferritic and austenitic alloys. <i>Journal of Alloys and Compounds</i> , <b>2019</b> , 770, 995-1003	5.7	52	
156	Heat Transfer and Fluid Flow during Gas-Metal-Arc Fillet Welding for Various Joint Configurations and Welding Positions. <i>Metallurgical and Materials Transactions A: Physical Metallurgy and Materials Science</i> , <b>2007</b> , 38, 506-519	2.3	51	
155	Probing unknown welding parameters from convective heat transfer calculation and multivariable optimization. <i>Journal Physics D: Applied Physics</i> , <b>2004</b> , 37, 140-150	3	51	
154	Solidification Map of a Nickel-Base Alloy. <i>Metallurgical and Materials Transactions A: Physical Metallurgy and Materials Science</i> , <b>2014</b> , 45, 2142-2151	2.3	50	
153	Continuous wave-Nd: yttriumEluminumBarnet laser welding of AM60B magnesium alloy. <i>Journal of Laser Applications</i> , <b>2000</b> , 12, 91-100	2.1	50	
152	Stray Grain Formation in Welds of Single-Crystal Ni-Base Superalloy CMSX-4. <i>Metallurgical and Materials Transactions A: Physical Metallurgy and Materials Science</i> , <b>2010</b> , 41, 181-193	2.3	49	
151	Toward reliable calculations of heat and plastic flow during friction stir welding of Ti-6Al-4V alloy. <i>International Journal of Materials Research</i> , <b>2008</b> , 99, 434-444	0.5	49	
150	Phenomenological Modeling of Fusion Welding Processes. MRS Bulletin, 1994, 19, 29-35	3.2	49	
149	Three-dimensional grain growth during multi-layer printing of a nickel-based alloy Inconel 718. <i>Additive Manufacturing</i> , <b>2019</b> , 25, 448-459	6.1	49	
148	Liquid metal expulsion during laser irradiation. <i>Journal of Applied Physics</i> , <b>1992</b> , 72, 3317-3322	2.5	47	
147	Experiments and simulations on solidification microstructure for Inconel 718 in powder bed fusion electron beam additive manufacturing. <i>Additive Manufacturing</i> , <b>2019</b> , 25, 511-521	6.1	47	

### (2005-1990)

146	Oxidation of diamond films synthesized by hot filament assisted chemical vapor deposition. <i>Journal of Materials Research</i> , <b>1990</b> , 5, 2483-2489	2.5	45
145	Emission spectroscopy of plasma during laser welding of AISI 201 stainless steel. <i>Metallurgical and Materials Transactions B: Process Metallurgy and Materials Processing Science</i> , <b>1989</b> , 20, 277-286	2.5	44
144	Probing laser induced metal vaporization by gas dynamics and liquid pool transport phenomena. Journal of Applied Physics, <b>1991</b> , 70, 1313-1319	2.5	42
143	Cooling rates and peak temperatures during friction stir welding of a high-carbon steel. <i>Scripta Materialia</i> , <b>2015</b> , 94, 36-39	5.6	40
142	Composition change of stainless steel during microjoining with short laser pulse. <i>Journal of Applied Physics</i> , <b>2004</b> , 96, 4547-4555	2.5	40
141	Three-dimensional monte carlo simulation of grain growth in the heat-affected zone of a 2.25Cr-1Mo steel weld. <i>Metallurgical and Materials Transactions B: Process Metallurgy and Materials Processing Science</i> , <b>2000</b> , 31, 529-536	2.5	40
140	Liquid metal expulsion during laser spot welding of 304 stainless steel. <i>Journal Physics D: Applied Physics</i> , <b>2006</b> , 39, 525-534	3	39
139	Mathematical modeling of heat transfer, fluid flow, and solidification during linear welding with a pulsed laser beam. <i>Journal of Applied Physics</i> , <b>2006</b> , 100, 034903	2.5	38
138	Non-isothermal grain growth in metals and alloys. <i>Materials Science and Technology</i> , <b>2006</b> , 22, 253-278	1.5	38
137	In situ observations of weld pool solidification using transparent metal-analog systems. <i>Journal of Applied Physics</i> , <b>2003</b> , 93, 4885-4895	2.5	38
136	Effects of oxygen and sulfur on alloying element vaporization rates during laser welding.  Metallurgical and Materials Transactions B - Process Metallurgy and Materials Processing Science, 1988, 19, 967-972		38
135	Improving reliability of heat and fluid flow calculation during conduction mode laser spot welding by multivariable optimisation. <i>Science and Technology of Welding and Joining</i> , <b>2006</b> , 11, 143-153	3.7	37
134	Dimensionless correlation to estimate peak temperature during friction stir welding. <i>Science and Technology of Welding and Joining</i> , <b>2006</b> , 11, 606-608	3.7	37
133	Geometry of laser spot welds from dimensionless numbers. <i>Metallurgical and Materials Transactions B: Process Metallurgy and Materials Processing Science</i> , <b>2001</b> , 32, 941-947	2.5	37
132	Unusual wavy weld pool boundary from dimensional analysis. Scripta Materialia, 2009, 60, 68-71	5.6	36
131	Modeling of the role of atomic hydrogen in heat transfer during hot filament assisted deposition of diamond. <i>Journal of Applied Physics</i> , <b>1992</b> , 72, 712-718	2.5	36
130	Hydrogen assisted heat transfer during diamond growth using carbon and tantalum filaments. <i>Applied Physics Letters</i> , <b>1992</b> , 60, 2068-2070	3.4	36
129	Modeling of ferrite formation in a duplex stainless steel weld considering non-uniform starting microstructure. <i>Acta Materialia</i> , <b>2005</b> , 53, 4441-4453	8.4	35

A pathway to microstructural refinement through double pulsed gas metal arc welding. <i>Scripta Materialia</i> , <b>2017</b> , 134, 61-65	5.6	34
Neural network models of peak temperature, torque, traverse force, bending stress and maximum shear stress during friction stir welding. <i>Science and Technology of Welding and Joining</i> , <b>2012</b> , 17, 460-40	5₫·7	34
Interdiffusion in the MgO-Al2O3 spinel with or without some dopants. <i>Metallurgical and Materials Transactions A: Physical Metallurgy and Materials Science</i> , <b>1996</b> , 27, 2105-2114	2.3	33
Modeling of inclusion growth and dissolution in the weld pool. <i>Metallurgical and Materials Transactions B: Process Metallurgy and Materials Processing Science</i> , <b>2000</b> , 31, 161-169	2.5	32
Friction stir welding of mild steel: tool durability and steel microstructure. <i>Materials Science and Technology</i> , <b>2014</b> , 30, 1050-1056	1.5	31
Real time monitoring of laser beam welding keyhole depth by laser interferometry. <i>Science and Technology of Welding and Joining</i> , <b>2014</b> , 19, 560-564	3.7	30
Modeling of interfacial phenomena in welding. <i>Metallurgical and Materials Transactions B - Process Metallurgy and Materials Processing Science</i> , <b>1990</b> , 21, 600-603		30
Material adhesion and stresses on friction stir welding tool pins. <i>Science and Technology of Welding and Joining</i> , <b>2014</b> , 19, 534-540	3.7	29
Tool durability maps for friction stir welding of an aluminium alloy. <i>Proceedings of the Royal Society A: Mathematical, Physical and Engineering Sciences</i> , <b>2012</b> , 468, 3552-3570	2.4	29
Guaranteed fillet weld geometry from heat transfer model and multivariable optimization. <i>International Journal of Heat and Mass Transfer</i> , <b>2004</b> , 47, 5793-5806	4.9	29
Kinetics of ferrite to austenite transformation during welding of 1005 steel. <i>Scripta Materialia</i> , <b>2002</b> , 46, 753-757	5.6	29
Diamond formation in air by the Fedoseev-Derjaguin laser process. <i>Carbon</i> , <b>1989</b> , 27, 289-294	10.4	29
Mechanisms of Spiking and Humping in Keyhole Welding. <i>IEEE Transactions on Components, Packaging and Manufacturing Technology</i> , <b>2012</b> , 2, 383-394	1.7	28
Tailoring weld geometry during keyhole mode laser welding using a genetic algorithm and a heat transfer model. <i>Journal Physics D: Applied Physics</i> , <b>2006</b> , 39, 1257-1266	3	28
Optimization of the johnson-mehl-avarami equation parameters for Herrite to Houstenite transformation in steel welds using a genetic algorithm. <i>Metallurgical and Materials Transactions A: Physical Metallurgy and Materials Science</i> , <b>2005</b> , 36, 15-22	2.3	28
Integrated modelling of thermal cycles, austenite formation, grain growth and decomposition in the heat affected zone of carbon steel. <i>Science and Technology of Welding and Joining</i> , <b>2005</b> , 10, 574-58	<b>2</b> <sup>3.7</sup>	28
Numerical modeling of enhanced nitrogen dissolution during gas tungsten Arc welding.  Metallurgical and Materials Transactions B: Process Metallurgy and Materials Processing Science, 2000, 31, 1371-1385	2.5	27
A Genetic Algorithm-Assisted Inverse Convective Heat Transfer Model for Tailoring Weld Geometry. <i>Materials and Manufacturing Processes</i> , <b>2009</b> , 24, 384-397	4.1	26
	Materialia, 2017, 134, 61-65  Neural network models of peak temperature, torque, traverse force, bending stress and maximum shear stress during friction stir welding. Science and Technology of Welding and Joining, 2012, 17, 460-46  Interdiffusion in the MgO-Al2O3 spinel with or without some dopants. Metallurgical and Materials Transactions A: Physical Metallurgy and Materials Science, 1996, 27, 2105-2114  Modeling of inclusion growth and dissolution in the weld pool. Metallurgical and Materials Transactions B: Process Metallurgy and Materials Processing Science, 2000, 31, 161-169  Friction stir welding of mild steel: tool durability and steel microstructure. Materials Science and Technology, 2014, 30, 1050-1056  Real time monitoring of laser beam welding keyhole depth by laser interferometry. Science and Technology of Welding and Joining, 2014, 19, 560-564  Modeling of interfacial phenomena in welding. Metallurgical and Materials Transactions B - Process Metallurgy and Materials Processing Science, 1990, 21, 600-603  Material adhesion and stresses on friction stir welding tool pins. Science and Technology of Welding and Joining, 2014, 19, 534-540  Tool durability maps for friction stir welding of an aluminium alloy. Proceedings of the Royal Society A: Mathematical, Physical and Engineering Sciences, 2012, 468, 3552-3570  Guaranteed fillet weld geometry from heat transfer model and multivariable optimization. International Journal of Heat and Mass Transfer, 2004, 47, 5793-5806  Kinetics of Ferrite to austenite transformation during welding of 1005 steel. Scripta Materialia, 2002, 46, 753-757  Diamond formation in air by the Fedoseev-Derjaguin laser process. Carbon, 1989, 27, 289-294  Mechanisms of Spiking and Humping in Keyhole Welding. IEEE Transactions on Components, Packaging and Manufacturing Technology, 2012, 2, 383-394  Mechanisms of Spiking and Humping in Keyhole welding using a genetic algorithm and a heat transfer model. Journal Physics D: Applied Physics, 2006, 39, 1257-1266  Optimization of the johnso	Neural network models of peak temperature, torque, traverse force, bending stress and maximum shear stress during friction stir welding. Science and Technology of Welding and Joining, 2012, 17, 460-4667  Interdiffusion in the MgO-Al2O3 spinel with or without some dopants. Metallurgical and Materials Transactions A: Physical Metallurgy and Materials Science, 1996, 27, 2105-2114  Modeling of inclusion growth and dissolution in the weld pool. Metallurgical and Materials Transactions B: Process Metallurgy and Materials Processing Science, 2000, 31, 161-169  Friction stir welding of mild steel: tool durability and steel microstructure. Materials Science and Technology, 2014, 30, 1050-1056  Real time monitoring of laser beam welding keyhole depth by laser interferometry. Science and Technology of Welding and Joining, 2014, 19, 560-564  Modeling of interfacial phenomena in welding, Metallurgical and Materials Transactions B - Process Metallurgy and Materials Processing Science, 1990, 21, 600-603  Material adhesion and stresses on friction stir welding tool pins. Science and Technology of Welding and Joining, 2014, 19, 534-540  Tool durability maps for friction stir welding of an aluminium alloy. Proceedings of the Royal Society A: Mathematical, Physical and Engineering Sciences, 2012, 468, 3552-3570  Guaranteed fillet weld geometry from heat transfer model and multivariable optimization. International Journal of Heat and Mass Transfer, 2004, 47, 5793-5806  Kinetics of Ferrite to austenite transformation during welding of 1005 steel. Scripta Materialia, 2002, 46, 753-757  Diamond formation in air by the Fedoseev-Derjaguin laser process. Carbon, 1989, 27, 289-294  Mechanisms of Spiking and Humping in Keyhole Welding. IEEE Transactions on Components, Packaging and Manufacturing Technology, 2012, 2, 383-394  Mechanisms of Spiking and Humping in Keyhole Welding. IEEE Transactions on Components, Packaging and Manufacturing Technology, 301, 212, 21266  Optimization of the johnson-mehl-avarami equation parameters for Ferrite

### (1995-2005)

110	A computational procedure for finding multiple solutions of convective heat transfer equations. Journal Physics D: Applied Physics, <b>2005</b> , 38, 2977-2985	3	26	
109	Conditions for void formation in friction stir welding from machine learning. <i>Npj Computational Materials</i> , <b>2019</b> , 5,	10.9	24	
108	Diamond growth with locally supplied methane and acetylene. <i>Journal of Materials Research</i> , <b>1992</b> , 7, 379-383	2.5	24	
107	Numerical calculation of fluid flow in a continuous casting tundish. <i>Metallurgical and Materials Transactions B - Process Metallurgy and Materials Processing Science</i> , <b>1985</b> , 16, 497-504		24	
106	Residual stresses and distortion in the patterned printing of titanium and nickel alloys. <i>Additive Manufacturing</i> , <b>2019</b> , 29, 100808	6.1	23	
105	The effects of Prandtl number on wavy weld boundary. <i>International Journal of Heat and Mass Transfer</i> , <b>2009</b> , 52, 3790-3798	4.9	23	
104	Time resolved X-ray diffraction observations of phase transformations in transient arc welds. <i>Science and Technology of Welding and Joining</i> , <b>2008</b> , 13, 265-277	3.7	23	
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- 2 Dazzling Diamonds Grown from Gases **2021**, 9-19
- Welding: The Digital Experience **2021**, 51-63