## Giuseppe Casalino

List of Publications by Year in descending order

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147726 197736 2,791 85 31 49 citations g-index h-index papers 88 88 88 2136 docs citations times ranked citing authors all docs

| #  | Article  | IF  | CITATIONS |
|----|--|-----|-----------|
| 1  | Experimental investigation and statistical optimisation of the selective laser melting process of a maraging steel. Optics and Laser Technology, 2015, 65, 151-158.              | 2.2 | 327       |
| 2  | Investigation on Ti6Al4V laser welding using statistical and Taguchi approaches. Journal of Materials Processing Technology, 2005, 167, 422-428.                                 | 3.1 | 112       |
| 3  | An ANN and Taguchi algorithms integrated approach to the optimization of CO2 laser welding.<br>Advances in Engineering Software, 2006, 37, 643-648.                              | 1.8 | 102       |
| 4  | Yb–YAG laser offset welding of AA5754 and T40 butt joint. Journal of Materials Processing Technology, 2015, 223, 139-149.  | 3.1 | 101       |
| 5  | Effect of power distribution on the weld quality during hybrid laser welding of an Al–Mg alloy.<br>Optics and Laser Technology, 2015, 73, 118-126.                               | 2.2 | 90        |
| 6  | Laser offset welding of AZ31B magnesium alloy to 316 stainless steel. Journal of Materials Processing Technology, 2017, 242, 49-59.  | 3.1 | 75        |
| 7  | Laser-arc hybrid welding of wrought to selective laser molten stainless steel. International Journal of Advanced Manufacturing Technology, 2013, 68, 209-216.                    | 1.5 | 74        |
| 8  | Study on arc and laser powers in the hybrid welding of AA5754 Al-alloy. Materials & Design, 2014, 61, 191-198.   | 5.1 | 74        |
| 9  | Laser diode transmission welding of polypropylene: Geometrical and microstructure characterisation of weld. Materials & Design, 2009, 30, 2745-2751.                             | 5.1 | 73        |
| 10 | Analysis and Comparison of Friction Stir Welding and Laser Assisted Friction Stir Welding of Aluminum Alloy. Materials, 2013, 6, 5923-5941.                                      | 1.3 | 72        |
| 11 | Ytterbium fiber laser welding of Ti6Al4V alloy. Journal of Manufacturing Processes, 2015, 20, 250-256.   | 2.8 | 70        |
| 12 | Modeling and experimental analysis of fiber laser offset welding of Al-Ti butt joints. International Journal of Advanced Manufacturing Technology, 2016, 83, 89-98.              | 1.5 | 66        |
| 13 | On the Relevance of Volumetric Energy Density in the Investigation of Inconel 718 Laser Powder Bed Fusion. Materials, 2020, 13, 538.   | 1.3 | 66        |
| 14 | On the numerical modelling of the multiphysics self piercing riveting process based on the finite element technique. Advances in Engineering Software, 2008, 39, 787-795.        | 1.8 | 58        |
| 15 | Statistical analysis of MIG-laser CO2 hybrid welding of Al–Mg alloy. Journal of Materials Processing Technology, 2007, 191, 106-110.   | 3.1 | 52        |
| 16 | A technical note on the mechanical and physical characterization of selective laser sintered sand for rapid casting. Journal of Materials Processing Technology, 2005, 166, 1-8. | 3.1 | 46        |
| 17 | Minimisation of the residual stress in the heat affected zone by means of numerical methods.<br>Materials & Design, 2007, 28, 2295-2302.   | 5.1 | 46        |
| 18 | Multi-objective optimization of laser milling of 5754 aluminum alloy. Optics and Laser Technology, 2013, 52, 48-56.  | 2.2 | 45        |

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|----|--|-----|-----------|
| 19 | Numerical model of CO2 laser welding of thermoplastic polymers. Journal of Materials Processing Technology, 2008, 207, 63-71.  | 3.1 | 43        |
| 20 | An artificial neural network approach for the control of the laser milling process. International Journal of Advanced Manufacturing Technology, 2013, 66, 1777-1784.   | 1.5 | 43        |
| 21 | Characterization of Thermo-Mechanical and Fracture Behaviors of Thermoplastic Polymers.<br>Materials, 2014, 7, 375-398.  | 1.3 | 43        |
| 22 | Taguchi Optimization of the Surface Finish Obtained by Laser Ablation on Selective Laser Molten Steel Parts. Procedia CIRP, 2013, 12, 462-467.   | 1.0 | 41        |
| 23 | Investigation on direct laser powder deposition of 18 Ni (300) marage steel using mathematical model and experimental characterisation. International Journal of Advanced Manufacturing Technology, 2017, 89, 885-895. | 1.5 | 41        |
| 24 | Arc Leading Versus Laser Leading in the Hybrid Welding of Aluminium Alloy Using a Fiber Laser. Procedia CIRP, 2013, 12, 151-156.   | 1.0 | 38        |
| 25 | Influence of Shoulder Geometry and Coating of the Tool on the Friction Stir Welding of Aluminium Alloy Plates. Procedia Engineering, 2014, 69, 1541-1548.  | 1.2 | 38        |
| 26 | Microstructural Characteristics and Mechanical Properties of Ti6Al4V Alloy Fiber Laser Welds. Procedia CIRP, 2015, 33, 428-433.  | 1.0 | 36        |
| 27 | FEM Simulation of Dissimilar Aluminum Titanium Fiber Laser Welding Using 2D and 3D Gaussian Heat Sources. Metals, 2017, 7, 307.  | 1.0 | 36        |
| 28 | [INVITED] Computational intelligence for smart laser materials processing. Optics and Laser Technology, 2018, 100, 165-175.  | 2.2 | 36        |
| 29 | Low temperature heat treatments of AA5754-Ti6Al4V dissimilar laser welds: Microstructure evolution and mechanical properties. Optics and Laser Technology, 2018, 100, 109-118.   | 2.2 | 35        |
| 30 | Study on the fiber laser/TIG weldability of AISI 304 and AISI 410 dissimilar weld. Journal of Manufacturing Processes, 2018, 35, 216-225.  | 2.8 | 35        |
| 31 | Effects of Laser Offset and Hybrid Welding on Microstructure and IMC in Fe–Al Dissimilar Welding.<br>Metals, 2017, 7, 282.   | 1.0 | 32        |
| 32 | Experimental and Numerical Study of AISI 4130 Steel Surface Hardening by Pulsed Nd:YAG Laser. Materials, 2019, 12, 3136.   | 1.3 | 31        |
| 33 | ANN modelling to optimize manufacturing processes: the case of laser welding. IFAC-PapersOnLine, 2016, 49, 378-383.  | 0.5 | 29        |
| 34 | Hybrid welding of AA5754 annealed alloy: Role of post weld heat treatment on microstructure and mechanical properties. Materials and Design, 2016, 90, 777-786.  | 3.3 | 29        |
| 35 | Deformation prediction and quality evaluation of the gas metal arc welding butt weld. Proceedings of the Institution of Mechanical Engineers, Part B: Journal of Engineering Manufacture, 2003, 217, 1615-1622.        | 1.5 | 28        |
| 36 | Investigation on the effects of laser power and scanning speed on polypropylene diode transmission welds. International Journal of Advanced Manufacturing Technology, 2010, 50, 217-226.                               | 1.5 | 27        |

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|----|--|-----|-----------|
| 37 | Statistical Analysis and Modelling of an Yb: KGW Femtosecond Laser Micro-drilling Process. Procedia CIRP, 2017, 62, 275-280.   | 1.0 | 27        |
| 38 | A FEM model to study the fiber laser welding of Ti6Al4V thin sheets. International Journal of Advanced Manufacturing Technology, 2016, 86, 1339-1346.  | 1.5 | 26        |
| 39 | On the role of the Thermal Contact Conductance during the Friction Stir Welding of an AA5754-H111 butt joint. Applied Thermal Engineering, 2016, 104, 263-273.   | 3.0 | 25        |
| 40 | An investigation of rapid prototyping of sand casting molds by selective laser sintering. Journal of Laser Applications, 2002, 14, 100-106.  | 0.8 | 24        |
| 41 | Influence of Process Parameters on the Vertical Forces Generated during Friction Stir Welding of AA6082-T6 and on the Mechanical Properties of the Joints. Metals, 2017, 7, 350.   | 1.0 | 23        |
| 42 | Hybrid laser arc welding of dissimilar TWIP and DP high strength steel weld. Journal of Manufacturing Processes, 2019, 39, 233-240.  | 2.8 | 23        |
| 43 | On the feasibility of AISI 304 stainless steel laser welding with metal powder. Journal of Manufacturing Processes, 2020, 56, 96-105.  | 2.8 | 23        |
| 44 | A model for evaluation of laser welding efficiency and quality using an artificial neural network and fuzzy logic. Proceedings of the Institution of Mechanical Engineers, Part B: Journal of Engineering Manufacture, 2004, 218, 641-646. | 1.5 | 22        |
| 45 | Statistical analysis and optimization of direct metal laser deposition of 227-F Colmonoy nickel alloy. Optics and Laser Technology, 2017, 94, 138-145.   | 2.2 | 22        |
| 46 | Mechanical and microstructure analysis of AA6061 and Ti6Al4V fiber laser butt weld. Optik, 2017, 148, 151-156.   | 1.4 | 22        |
| 47 | Optimization of Ni-Based WC/Co/Cr Composite Coatings Produced by Multilayer Laser Cladding.<br>Advances in Materials Science and Engineering, 2013, 2013, 1-7.   | 1.0 | 21        |
| 48 | FEM Analysis of Fiber Laser Welding of Titanium and Aluminum. Procedia CIRP, 2016, 41, 992-997.  | 1.0 | 21        |
| 49 | Finite Element Model for Laser Welding of Titanium. Procedia CIRP, 2015, 33, 434-439.  | 1.0 | 20        |
| 50 | Parameter selection by an artificial neural network for a laser bending process. Proceedings of the Institution of Mechanical Engineers, Part B: Journal of Engineering Manufacture, 2002, 216, 1517-1520.                                 | 1.5 | 18        |
| 51 | Finite element simulation of high speed pulse welding of high specific strength metal alloys. Journal of Materials Processing Technology, 2008, 197, 301-305.  | 3.1 | 18        |
| 52 | Study of the Direct Metal Deposition of AA2024 by ElectroSpark for Coating and Reparation Scopes. Applied Sciences (Switzerland), 2017, 7, 945.  | 1.3 | 16        |
| 53 | A Methodology for Optimization of the Direct Laser Metal Deposition Process. Key Engineering Materials, 2011, 473, 75-82.  | 0.4 | 15        |
| 54 | Effect of Cold Rolling on the Mechanical Properties and Formability of FSWed Sheets in AA5754-H114. Metals, 2018, 8, 223.  | 1.0 | 15        |

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| 55 | Analysis of the molten/solidified zone in selective laser melted parts. , 2014, , .   |     | 14        |
| 56 | Advances in Welding Metal Alloys, Dissimilar Metals and Additively Manufactured Parts. Metals, 2017, 7, 32.   | 1.0 | 13        |
| 57 | Weldability of TWIP and DP steel dissimilar joint by laser arc hybrid welding with austenitic filler. Procedia CIRP, 2018, 67, 607-611.   | 1.0 | 13        |
| 58 | Off-Set and Focus Effects on Grade 5 Titanium to 6061 Aluminum Alloy Fiber Laser Weld. Materials, 2018, 11, 2337.   | 1.3 | 13        |
| 59 | Analysis of laser direct stainless steel powder deposition on Ti6Al4V substrate. Materials Letters, 2020, 274, 128064.  | 1.3 | 13        |
| 60 | Analysis of the Process Parameters, Post-Weld Heat Treatment and Peening Effects on Microstructure and Mechanical Performance of Ti–Al Dissimilar Laser Weldings. Metals, 2021, 11, 1257.                 | 1.0 | 13        |
| 61 | Neuro-Fuzzy Model for the Prediction and Classification of the Fused Zone Levels of Imperfections in Ti6Al4V Alloy Butt Weld. Advances in Materials Science and Engineering, 2013, 2013, 1-7.             | 1.0 | 12        |
| 62 | Study of a fiber laser assisted friction stir welding process. Proceedings of SPIE, 2012, , .   | 0.8 | 10        |
| 63 | Mathematical Modeling of Weld Phenomena, Part 1., 2014, , 101-109.  |     | 10        |
| 64 | Transfer mode effects on Ti6Al4V wall building in wire laser additive manufacturing. Manufacturing Letters, 2021, 28, 17-20.  | 1.1 | 10        |
| 65 | Repairing 2024 Aluminum Alloy via Electrospark Deposition Process: A Feasibility Study. Advances in Materials Science and Engineering, 2018, 2018, 1-11.  | 1.0 | 9         |
| 66 | Experimental Investigation of Material Properties in FSW Dissimilar Aluminum-Steel Lap Joints. Metals, 2021, 11, 1474.  | 1.0 | 9         |
| 67 | Microstructural analysis of AISI 304 bars welded with high speed pulsed discharges. Journal of Materials Processing Technology, 2007, 191, 149-152.   | 3.1 | 8         |
| 68 | Fiber laser-MAG hybrid welding of DP/AISI 316 and TWIP/AISI 316 dissimilar weld. Procedia CIRP, 2019, 79, 153-158.  | 1.0 | 8         |
| 69 | Thermo-Mechanical Simulation of Hybrid Welding of DP/AISI 316 and TWIP/AISI 316 Dissimilar Weld. Materials, 2020, 13, 2088.   | 1.3 | 8         |
| 70 | Numerical Simulation of Multi-Point Capacitor Discharge Welding of AISI 304 Bars. Proceedings of the Institution of Mechanical Engineers, Part B: Journal of Engineering Manufacture, 2006, 220, 647-655. | 1.5 | 7         |
| 71 | Hybrid Welding of AA5754-H111 Alloy Using a Fiber Laser. Advanced Materials Research, 2012, 628, 193-198.   | 0.3 | 7         |
| 72 | FEM model for TIG hybrid laser butt welding of 6 mm thick austenitic to martensitic stainless steels. Procedia CIRP, 2020, 88, 116-121.   | 1.0 | 7         |

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|----|--|-----|-----------|
| 73 | Laser-assisted friction stir welding of aluminum alloy lap joints: microstructural and microhardness characterizations. Proceedings of SPIE, $2014, \ldots$                | 0.8 | 6         |
| 74 | FEM simulation of metal sheets laser welding with wire filler material. , 2005, , .  |     | 4         |
| 75 | Recent Achievements in Rotary, Linear and Friction Stir Welding of Metals Alloys. Metals, 2020, 10, 80.  | 1.0 | 4         |
| 76 | Process parameters effects on Al-Mg alloys mig-laser CO2 welding. , 2005, , .  |     | 3         |
| 77 | DOE Analysis of the Effects of Geometrical Parameters on the Self-Piercing Riveting of Aluminium Alloy AA6060T4. Key Engineering Materials, 2011, 473, 733-738.            | 0.4 | 3         |
| 78 | Statistical modelling and optimization of nanosecond Nd:YAG Q-switched laser scarfing of carbon fiber reinforced polymer. Optics and Laser Technology, 2022, 147, 107599.  | 2.2 | 3         |
| 79 | Characterisation of Al-Mg alloys mig-laser CO2 combined welding. , 2005, , .   |     | 2         |
| 80 | Investigation on the Residual Stress of AISI 4047 Low Alloy Steel Laser Welded. Key Engineering Materials, 2007, 344, 715-722.   | 0.4 | 2         |
| 81 | Post Treatment Laser Irradiation For Recovery Of Deformation Induced By Surface Laser Hardening. AIP Conference Proceedings, 2009, , .                                     | 0.3 | 2         |
| 82 | Analysis of the Material Removal Rate of Nanosecond Laser Ablation of Aluminium Using a Parallel Hatching Mode. Applied Mechanics and Materials, 2012, 201-202, 1159-1163. | 0.2 | 2         |
| 83 | Laser-arc combined welding of aa5754 alloy. Materials Letters, 2021, 284, 128946.  | 1.3 | 2         |
| 84 | Laser Materials Fabrication and Joining. Materials, 2020, 13, 2800.  | 1.3 | 1         |
| 85 | On the laser scarfing of epoxy resin matrix composite with copper reinforcement. Manufacturing Letters, 2021, 27, 1-3.   | 1.1 | 1         |