

Jrgen Fleischer

List of Publications by Citations

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The third column is the impact factor (IF) of the journal, and the fourth column is the number of citations of the article.

194
papers

1,310
citations

16
h-index

30
g-index

209
ext. papers

1,679
ext. citations

1.8
avg, IF

5.1
L-index

#	Paper	IF	Citations
194	Grasping devices and methods in automated production processes. <i>CIRP Annals - Manufacturing Technology</i> , 2014 , 63, 679-701	4.9	125
193	Composite materials parts manufacturing. <i>CIRP Annals - Manufacturing Technology</i> , 2018 , 67, 603-626	4.9	102
192	Materials in machine tool structures. <i>CIRP Annals - Manufacturing Technology</i> , 2015 , 64, 725-748	4.9	94
191	Innovative control of assembly systems and lines. <i>CIRP Annals - Manufacturing Technology</i> , 2017 , 66, 707-730	4.9	68
190	Design and manufacturing of micro milling tools. <i>Microsystem Technologies</i> , 2008 , 14, 1771-1775	1.7	38
189	Investigation of a New Approach for Additively Manufactured Continuous Fiber-reinforced Polymers. <i>Procedia CIRP</i> , 2017 , 66, 323-328	1.8	36
188	Production of two-material micro-assemblies by two-component powder injection molding and sinter-joining. <i>Microsystem Technologies</i> , 2008 , 14, 1805-1811	1.7	33
187	Adaptive tuned mass damper with variable mass for chatter avoidance. <i>CIRP Annals - Manufacturing Technology</i> , 2017 , 66, 397-400	4.9	31
186	Mechanical module interfaces for reconfigurable machine tools. <i>Production Engineering</i> , 2007 , 1, 421-428	1.9	31
185	Experimental Investigation and Performance Enhancement of Inserts in Composite Parts. <i>Procedia CIRP</i> , 2014 , 23, 7-12	1.8	27
184	Modelling of the heat input for face-milling processes. <i>CIRP Annals - Manufacturing Technology</i> , 2010 , 59, 121-124	4.9	24
183	INFLUENCE OF FRICTION AND PROCESS PARAMETERS ON THE SPECIFIC CUTTING FORCE AND SURFACE CHARACTERISTICS IN MICRO CUTTING. <i>Machining Science and Technology</i> , 2008 , 12, 474-497	2	24
182	A novel intelligent fault diagnosis method of rolling bearing based on two-stream feature fusion convolutional neural network. <i>Measurement: Journal of the International Measurement Confederation</i> , 2021 , 176, 109226	4.6	23
181	Handbuch der Wickeltechnik für hocheffiziente Spulen und Motoren 2016 ,		20
180	Manufacturing of polygon fiber reinforced plastic profiles by rotational molding and intrinsic hybridization. <i>Production Engineering</i> , 2015 , 9, 317-328	1.9	17
179	Dual NURBS Path Smoothing for 5-Axis Linear Path of Flank Milling. <i>International Journal of Precision Engineering and Manufacturing</i> , 2018 , 19, 1811-1820	1.7	17
178	Manufacturing of Textile Preforms with an Intelligent Draping and Gripping System. <i>Procedia CIRP</i> , 2017 , 66, 39-44	1.8	15

177	Joining automotive space frame structures by filament winding. <i>CIRP Journal of Manufacturing Science and Technology</i> , 2013 , 6, 98-101	3.4	15
176	Load-dependent path planning method for 3D printing of continuous fiber reinforced plastics. <i>Composites Part A: Applied Science and Manufacturing</i> , 2021 , 140, 106181	8.4	14
175	Integrated cut and place module for high productive manufacturing of lithium-ion cells. <i>CIRP Annals - Manufacturing Technology</i> , 2014 , 63, 5-8	4.9	12
174	Fluid elements in machine tools. <i>CIRP Annals - Manufacturing Technology</i> , 2017 , 66, 611-634	4.9	12
173	Characterization of Metal Inserts Embedded in Carbon Fiber Reinforced Plastics. <i>Materials Science Forum</i> , 2015 , 825-826, 506-513	0.4	12
172	Lifecycle-oriented component selection for machine tools based on multibody simulation and component life prediction. <i>CIRP Journal of Manufacturing Science and Technology</i> , 2009 , 1, 179-184	3.4	12
171	FE-Based Simulation of Hairpin Shaping Processes for Traction Drives 2018 ,		12
170	Lightweight Design and Manufacturing of Composites for High-performance Electric Motors. <i>Procedia CIRP</i> , 2017 , 66, 283-288	1.8	11
169	Influence of punch sequence and prediction of wrinkling in textile forming with a multi-punch tool. <i>Production Engineering</i> , 2018 , 12, 779-788	1.9	11
168	Development and implementation of smart maintenance activities for machine tools. <i>CIRP Journal of Manufacturing Science and Technology</i> , 2009 , 1, 237-246	3.4	11
167	Coil winding process modelling with deformation based wire tension analysis. <i>CIRP Annals - Manufacturing Technology</i> , 2016 , 65, 65-68	4.9	11
166	Automated supply of micro parts based on the micro slide conveying principle. <i>CIRP Annals - Manufacturing Technology</i> , 2011 , 60, 13-16	4.9	10
165	Introduction to CFRP-metal hybrids for lightweight structures. <i>Production Engineering</i> , 2018 , 12, 109-111	1.9	9
164	Planar positioning stage for micro machining. <i>Production Engineering</i> , 2013 , 7, 511-516	1.9	9
163	Material based process model for linear noncircular coil winding processes with large wire gauge: Investigation of wire material influences on the winding process and compensation approaches 2013 ,		9
162	Simulation of the assembly process of the insert technique for distributed windings 2016 ,		9
161	Challenges and Solutions of Automated Disassembly and Condition-Based Remanufacturing of Lithium-Ion Battery Modules for a Circular Economy. <i>Procedia Manufacturing</i> , 2020 , 43, 614-619	1.5	8
160	5G and AI Technology Application in the AMTC Learning Factory. <i>Procedia Manufacturing</i> , 2020 , 45, 66-71	1.5	8

159	Intelligent gripper technology for the handling of carbon fiber material. <i>Production Engineering</i> , 2014 , 8, 691-700	1.9	8
158	High Performance Machining Enabled by Adaptive Machine Components. <i>Procedia CIRP</i> , 2015 , 31, 70-75	1.8	8
157	New conceptual lightweight design approaches for integrated manufacturing processes: Influence of alternative materials on the process chain of electric motor manufacturing 2013 ,		8
156	Business Capabilities as configuration elements of value added networks. <i>Production Engineering</i> , 2007 , 1, 187-192	1.9	8
155	Coherences Between Production Technology and Performance of Electric Traction Drives 2019 ,		8
154	Influence of Wire Tolerances on Hairpin Shaping Processes 2019 ,		8
153	Chatter identification of thin-walled parts for intelligent manufacturing based on multi-signal processing. <i>Advances in Manufacturing</i> , 2021 , 9, 22-33	2.7	8
152	Modular smart controller for Industry 4.0 functions in machine tools. <i>Procedia CIRP</i> , 2019 , 81, 1331-1336	1.8	7
151	Additive manufacturing of metal components with the ARBURG plastic freeforming process. <i>CIRP Annals - Manufacturing Technology</i> , 2018 , 67, 225-228	4.9	7
150	Spatial alignment of joining partners without fixtures, based on component-inherent markings. <i>Journal of Manufacturing Systems</i> , 2013 , 32, 489-497	9.1	7
149	Extension of cutting force formulae for microcutting. <i>CIRP Journal of Manufacturing Science and Technology</i> , 2009 , 2, 75-80	3.4	7
148	Process parameter analysis in ablating micro-mold manufacturing. <i>Microsystem Technologies</i> , 2008 , 14, 1367-1372	1.7	7
147	Statistical quality control in micro-manufacturing through multivariate EWMA chart. <i>CIRP Annals - Manufacturing Technology</i> , 2008 , 57, 521-524	4.9	7
146	Concept for the Configuration of Turnkey Production Systems. <i>Procedia CIRP</i> , 2019 , 86, 234-238	1.8	7
145	Concepts and Requirements for Flexible Disassembly Systems for Drive Train Components of Electric Vehicles. <i>Procedia CIRP</i> , 2021 , 98, 577-582	1.8	7
144	Methodical approach for the development of a platform for the configuration and operation of turnkey production systems. <i>Procedia CIRP</i> , 2019 , 84, 880-885	1.8	6
143	Reduced Commissioning Time of Components in Machine Tools Through Electronic Data Transmission. <i>Procedia CIRP</i> , 2015 , 29, 311-316	1.8	6
142	A new approach for modelling the fibre path in bolted joints of continuous fibre reinforced composites. <i>Composite Structures</i> , 2020 , 243, 112184	5.3	6

141	Numerical and experimental investigation of manufacturing and performance of metal inserts embedded in CFRP. <i>Production Engineering</i> , 2018 , 12, 141-152	1.9	6
140	Structure optimisation of metallic load introduction elements embedded in CFRP. <i>Production Engineering</i> , 2018 , 12, 131-140	1.9	6
139	Mechanical structuring, surface treatment and tribological characterization of steel mould inserts for micro powder injection moulding. <i>Microsystem Technologies</i> , 2008 , 14, 1797-1803	1.7	6
138	A New Approach on Integrating Joining Inserts for Composite Sandwich Structures with Foam Cores. <i>Procedia CIRP</i> , 2016 , 44, 310-315	1.8	6
137	Finite element optimisation for rotational moulding with a core to manufacture intrinsic hybrid FRP metal pipes. <i>Production Engineering</i> , 2018 , 12, 239-247	1.9	5
136	Method to compensate production related deviations for the assembly of space-frame-structures. <i>Production Engineering</i> , 2014 , 8, 207-216	1.9	5
135	Physically Consistent Parameter Optimization for the Generation of Pose Independent Simulation Models Using the Example of a 6-axis Articulated Robot. <i>Procedia CIRP</i> , 2013 , 12, 217-221	1.8	5
134	The development of two-component micro powder injection moulding and sinter joining. <i>Microsystem Technologies</i> , 2011 , 17, 1547-1556	1.7	5
133	Flexible and Intelligent Gripping Technology for Machining and Handling of Spatially Curved Extruded Aluminum Profiles. <i>Advanced Materials Research</i> , 2006 , 10, 153-162	0.5	5
132	Comprehensive machine data acquisition through intelligent parameter identification and assignment. <i>Procedia CIRP</i> , 2021 , 104, 720-725	1.8	5
131	Intelligent Anomaly Detection of Machine Tools based on Mean Shift Clustering. <i>Procedia CIRP</i> , 2020 , 93, 1448-1453	1.8	5
130	Edge Formation in High-Speed Intermittent Slot-Die Coating of Disruptively Stacked Thick Battery Electrodes. <i>Energy Technology</i> , 2020 , 8, 1900137	3.5	5
129	Analysis of the Variety of Lithium-Ion Battery Modules and the Challenges for an Agile Automated Disassembly System. <i>Procedia CIRP</i> , 2021 , 96, 175-180	1.8	5
128	Self-describing connected components for live information access within production systems. <i>Procedia Manufacturing</i> , 2018 , 24, 250-257	1.5	5
127	Evolutionary Optimization of the Failure Behavior of Load Introduction Elements Integrated During FRP Sandwich Structure Manufacturing. <i>Procedia CIRP</i> , 2018 , 67, 410-415	1.8	5
126	Adaptive and Adequate Lubrication for Highest Component-lifetimes in Feed Drive Axes with Ball Screws. <i>Procedia CIRP</i> , 2015 , 29, 335-340	1.8	4
125	Influence of the process parameter of resistance spot welding and the geometry of weldable load introducing elements for FRP/metal joints on the heat input. <i>Journal of Advanced Joining Processes</i> , 2020 , 2, 100032	2.1	4
124	The Influence of Tool Holder Technologies on Milling Performance. <i>Procedia CIRP</i> , 2016 , 46, 226-229	1.8	4

123	2017,		4
122	The Hybrid RTM Process Chain: Automated Insertion of Load Introducing Elements during Subpreform Assembling. <i>Applied Mechanics and Materials</i> , 2015 , 794, 312-319	0.3	4
121	Rotor balancing by optimized magnet positioning during algorithm-controlled assembly process: Selection and assembly of rotor components minimizing the unbalance 2014,		4
120	Erfassung von Standardgeometrieelementen im Mikrometerbereich: Herausforderungen und Lösungsansätze (Characterization of Standard-Geometry Micro Structures: Chances and Challenges). <i>TM Technisches Messen</i> , 2008 , 75, 327-338	0.7	4
119	Coil2Stack: Ein innovatives Verfahren zur formatflexiblen Batteriezellherstellung. <i>ZWF Zeitschrift Fuer Wirtschaftlichen Fabrikbetrieb</i> , 2020 , 115, 241-243	0.5	4
118	Erhöhung der Skalierbarkeit von KI-Anwendungen in Produktionsanlagen. <i>ZWF Zeitschrift Fuer Wirtschaftlichen Fabrikbetrieb</i> , 2020 , 115, 517-519	0.5	4
117	Trends im Elektromaschinenbau. <i>ZWF Zeitschrift Fuer Wirtschaftlichen Fabrikbetrieb</i> , 2013 , 108, 435-439	0.5	4
116	Optimization of the Linear Coil Winding Process by Combining New Actuator Principles on the Basis of Wire Forming Analysis 2018,		4
115	Systematic Development and Comparison of Concepts for an Automated Series-Flexible Trickle Winding Process 2018,		4
114	Experimental investigation of frictional behavior in a filament winding process for joining fiber-reinforced profiles. <i>Composite Structures</i> , 2019 , 229, 111436	5.3	3
113	Sustainable Manufacturing Through Energy Efficient Handling Processes. <i>Procedia CIRP</i> , 2016 , 40, 574-579		3
112	Analysis of the influence of sinter temperature on the joint quality of sinter-joined microcheck valves made of 17-4 PH stainless steel. <i>International Journal of Advanced Manufacturing Technology</i> , 2014 , 72, 173-178	3.2	3
111	Resource-efficient Ball Screw by Adaptive Lubrication. <i>Procedia CIRP</i> , 2014 , 15, 50-55	1.8	3
110	Highly Integrated High Precision Fluidic Feed Axis. <i>Procedia CIRP</i> , 2014 , 14, 339-344	1.8	3
109	Analysis of wire tension control principles for highly dynamic applications in coil winding: Investigation of new tension control devices for noncircular orthocyclic coils 2015,		3
108	Adaptronic compensation of geometrical machine errors. <i>Production Engineering</i> , 2012 , 6, 303-309	1.9	3
107	Position and contour detection of spatially curved profiles on the basis of a component-specific scale. <i>CIRP Annals - Manufacturing Technology</i> , 2009 , 58, 481-484	4.9	3
106	Quality assurance for micro manufacturing processes and primary-shaped micro components. <i>Microsystem Technologies</i> , 2008 , 14, 1823-1830	1.7	3

105	Produktionstechnische Handlungsbedarfe der Batteriemodulfertigung. <i>ZWF Zeitschrift Fuer Wirtschaftlichen Fabrikbetrieb</i> , 2012 , 107, 637-641	0.5	3
104	Faser-Metall-Gummi-Hybridlamine. <i>ZWF Zeitschrift Fuer Wirtschaftlichen Fabrikbetrieb</i> , 2016 , 111, 483-486	1.8	3
103	Kalandrieren von Elektroden für Li-Ionen-Batterien. <i>ZWF Zeitschrift Fuer Wirtschaftlichen Fabrikbetrieb</i> , 2018 , 113, 571-575	0.5	3
102	Characterization of Rectangular Copper Wire Forming Properties and Derivation of Control Concepts for the Kinematic Bending of Hairpin Coils. <i>Procedia Manufacturing</i> , 2020 , 47, 678-685	1.5	3
101	Integrated Gripping-system for Heating and Preforming of Thermoplastic Unidirectional Tape Laminates. <i>Procedia CIRP</i> , 2019 , 85, 266-271	1.8	3
100	Kinematic Description and Shape Optimization of UD-Tape Reinforcements Manufactured with a Novel Preforming Process. <i>Procedia CIRP</i> , 2019 , 85, 78-83	1.8	3
99	Method for the Investigation of Mold Filling in the Fiber Injection Molding Process Based on Image Processing. <i>Procedia CIRP</i> , 2019 , 86, 156-161	1.8	3
98	Machine tool process monitoring by segmented timeseries anomaly detection using subprocess-specific thresholds. <i>Production Engineering</i> , 2019 , 13, 519-528	1.9	3
97	Reconfigurable modular production plant for thermoplastic hybrid composites. <i>Production Engineering</i> , 2019 , 13, 469-477	1.9	2
96	Demontagegerechtes Batteriemodul. <i>ATZ Automobiltechnische Zeitschrift</i> , 2018 , 120, 100-103	0.1	2
95	Condition Monitoring of Rack and Pinion Drive Systems: Necessity and Challenges in Production Environments. <i>Procedia CIRP</i> , 2016 , 40, 197-201	1.8	2
94	Modeling and optimization of winding paths to join lightweight profiles with continuous carbon fibers. <i>Production Engineering</i> , 2019 , 13, 519-528	1.9	2
93	Robot-based Guiding of Extrusion Profiles-increase of Guiding Accuracy by Considering the Temperature-dependent Effects. <i>Procedia CIRP</i> , 2014 , 18, 21-26	1.8	2
92	Fixtureless Alignment of Joining Partners within the Assembly of Aluminum Space Frame Structures. <i>Procedia CIRP</i> , 2014 , 18, 221-225	1.8	2
91	Characterization of an Eigenfrequency Adaptable Machine Tool Carriage. <i>Procedia CIRP</i> , 2014 , 14, 412-417	1.8	2
90	Web-based Component Data for the Commissioning of Machine Tools. <i>Procedia CIRP</i> , 2017 , 61, 329-334	1.8	2
89	Optimized magnet assembly algorithms for reduced rotor unbalance: New rotor balancing strategy by measuring the weight of each magnet and placing it according to an algorithm 2015 ,	1.8	2
88	Accuracy of a Flying Cutting Device. <i>Advanced Materials Research</i> , 2008 , 43, 23-36	0.5	2

87	Statistical process and measurement control for micro production. <i>Microsystem Technologies</i> , 2008 , 14, 1227-1232	1.7	2
86	3D-Laser Processing of Spatially Curved Profiles. <i>Advanced Materials Research</i> , 2006 , 10, 43-52	0.5	2
85	Concept for modelling the influence of electrode corrugation after calendaring on stacking accuracy in battery cell production. <i>Procedia CIRP</i> , 2021 , 104, 744-749	1.8	2
84	Entwicklung eines Bewertungssystems für Instandhaltungstätigkeiten an Werkzeugmaschinen. <i>ZWF Zeitschrift Für Wirtschaftlichen Fabrikbetrieb</i> , 2007 , 102, 756-764	0.5	2
83	Industrie-4.0-Nachrüstkit für Werkzeugmaschinen/Modular solution for condition-based maintenance and process monitoring Industry 4.0 retrofitting kit for machine tools. <i>WT Werkstattstechnik</i> , 2020 , 110, 491-495	1.2	2
82	Production of Hybrid Tubular Metal-Fiber-Preforms: Material Characterization of Braided Hoses with a Binder. <i>Procedia CIRP</i> , 2019 , 85, 121-126	1.8	2
81	Feasibility Study for Enameled Round Copper Wire Compression within Slots of Electrical Machines 2019 ,		2
80	Mechanical characterisation of the shear, bending and friction behaviour of bindered woven fabrics during the forming process. <i>Materialwissenschaft Und Werkstofftechnik</i> , 2019 , 50, 1573-1587	0.9	2
79	Model-Based Assembly Optimization for Unbalance-Minimized Production Automation of Electric Motors 2019 , 551-562		2
78	Production of hybrid tubular metal-fibre preforms: development of a digital twin for the draping process. <i>Procedia CIRP</i> , 2021 , 99, 437-442	1.8	2
77	Datenaufnahme und -verarbeitung in der Brownfield-Produktion. <i>ZWF Zeitschrift Für Wirtschaftlichen Fabrikbetrieb</i> , 2022 , 117, 317-320	0.5	2
76	MATERIAL- AND PROCESS CHARACTERIZATION OF FIBRE-METAL-ELASTOMER LAMINATE COMPONENTS WITH HIGH FORMING DEGREES. <i>Zukunftstechnologien Für Den Multifunktionalen Leichtbau</i> , 2019 , 147-154	0.2	1
75	Aligning vocational training to the electromobile transformation by establishing the Training Factory Stator Production – A methodical deficit analysis with derivation of measures. <i>Procedia Manufacturing</i> , 2020 , 45, 448-453	1.5	1
74	Small Batch Assembly of Space-Frame-Structures with Production Related Deviations of Individual Components. <i>Procedia CIRP</i> , 2014 , 18, 226-231	1.8	1
73	Materialeffiziente hybride Preforms aus Lang- und Endlosfasern. <i>Lightweight Design</i> , 2015 , 8, 14-19	0.1	1
72	Highly Integrated Piezo-Hydraulic Feed Axis. <i>Procedia CIRP</i> , 2012 , 1, 325-329	1.8	1
71	An Approach to Accuracy Improvements in the Flexible Machining of Curved Profiles. <i>Advanced Materials Research</i> , 2008 , 43, 123-134	0.5	1
70	Interorganizational controlling of production equipment. <i>Production Engineering</i> , 2007 , 1, 395-400	1.9	1

69	Improving tool life by varying resilience and damping properties in close proximity of the cutting edge. <i>Production Engineering</i> , 2008 , 2, 357-364	1.9	1
68	Flying Cutting of Spatially Curved Extrusion Profiles. <i>Advanced Materials Research</i> , 2006 , 10, 35-42	0.5	1
67	Opportunities of Model-Based Production-Oriented Design of Stators with Hairpin Winding 2020 ,		1
66	Development and Implementation of a Compact Winding Process 2020 ,		1
65	Genetic algorithm for the optimization of vision acquisition for on-the-fly position measurement of individual layers in fuel cell stack assembly. <i>Procedia CIRP</i> , 2021 , 104, 1407-1411	1.8	1
64	Investigation of the Mechanical Behavior of Electrodes after Calendering and Its Influence on Singulation and Cell Performance. <i>Processes</i> , 2021 , 9, 2009	2.9	1
63	Konzeption und Entwicklung eines Produktionsanlagenkonfigurators. <i>ZWF Zeitschrift Fuer Wirtschaftlichen Fabrikbetrieb</i> , 2021 , 116, 836-840	0.5	1
62	Automated Modular and Part-Flexible Feeding System for Micro Parts. <i>International Journal of Automation Technology</i> , 2014 , 8, 282-290	0.8	1
61	Maschinenkomponenten mit adaptierbarer Eigenfrequenz. <i>ZWF Zeitschrift Fuer Wirtschaftlichen Fabrikbetrieb</i> , 2013 , 108, 487-491	0.5	1
60	Cell-to-Pack-Technologie für Li-Ionen-Batterien. <i>ZWF Zeitschrift Fuer Wirtschaftlichen Fabrikbetrieb</i> , 2021 , 116, 689-694	0.5	1
59	Unwucht hochausgenutzter Synchronmaschinen. <i>ZWF Zeitschrift Fuer Wirtschaftlichen Fabrikbetrieb</i> , 2019 , 114, 464-468	0.5	1
58	Intelligente Störungserkennung einer Werkzeugmaschine. <i>ZWF Zeitschrift Fuer Wirtschaftlichen Fabrikbetrieb</i> , 2019 , 114, 635-638	0.5	1
57	Feinstanzmodul für die Produktion von Lithium-Ionen-Batteriezellen. <i>ZWF Zeitschrift Fuer Wirtschaftlichen Fabrikbetrieb</i> , 2014 , 109, 301-304	0.5	1
56	Automatisiertes flexibles Zuführsystem. <i>ZWF Zeitschrift Fuer Wirtschaftlichen Fabrikbetrieb</i> , 2011 , 106, 548-552	0.5	1
55	Analytical modeling of the winding trajectory of the multi-wire needle winding process. <i>Procedia CIRP</i> , 2020 , 88, 497-502	1.8	1
54	Entwicklung eines flexiblen Produktionssystems für Batteriezellen. <i>ZWF Zeitschrift Fuer Wirtschaftlichen Fabrikbetrieb</i> , 2021 , 116, 247-253	0.5	1
53	Modelling of the temperature distribution of spot-weldable composite/metal joints. <i>Journal of Advanced Joining Processes</i> , 2021 , 100066	2.1	1
52	Fiber orientation measurement of fiber injection molded nonwovens by image analysis. <i>Textile Reseach Journal</i> , 2021 , 91, 664-680	1.7	1

51	Hybride Hohlstrukturen für Wellen und Streben 2021 , 205-264		1
50	Einführung in intrinsische Hybridverbunde 2021 , 1-9		1
49	Experimental Parameter Identification for the Bending Based Preforming of Thermoplastic UD-Tape. <i>Zukunftstechnologien Für Den Multifunktionalen Leichtbau</i> , 2021 , 313-325	0.2	1
48	Development and evaluation of separation concepts for the controllable release of tacky prepreg from handling devices. <i>Procedia CIRP</i> , 2018 , 72, 574-579	1.8	1
47	Numerical design of rotationally molded composite tie rods. <i>Composite Structures</i> , 2021 , 278, 114687	5.3	1
46	Retrofittable vibration-based monitoring of milling processes using wavelet packet transform. <i>Procedia CIRP</i> , 2021 , 96, 353-358	1.8	1
45	Production-oriented design of electric traction drives with hairpin winding. <i>Procedia CIRP</i> , 2021 , 100, 169-174	1.8	1
44	Automated Configuration of Modular Gripper Fingers. <i>Procedia CIRP</i> , 2022 , 106, 70-75	1.8	1
43	Vision-Based Screw Head Detection for Automated Disassembly for Remanufacturing. <i>Procedia CIRP</i> , 2022 , 105, 1-6	1.8	1
42	Challenges and Potential Solutions for Reduced Unbalance of Permanent Magnet Rotors for Electric Traction Motors 2021 ,		1
41	Process Segmented based Intelligent Anomaly Detection in Highly Flexible Production Machines under Low Machine Data Availability. <i>Procedia CIRP</i> , 2022 , 107, 647-652	1.8	1
40	Generation of identifiable CNC reference runs with high information content for machine learning and analytic approaches to parameter identification. <i>Procedia CIRP</i> , 2022 , 107, 734-739	1.8	1
39	Model for Web-Application based Configuration of Modular Production Plants with automated PLC Line Control Code Generation. <i>Procedia CIRP</i> , 2019 , 83, 292-297	1.8	0
38	Analysis of Basis Weight Uniformity Indexes for the Evaluation of Fiber Injection Molded Nonwoven Preforms. <i>Autex Research Journal</i> , 2021 , 21, 341-351	1	0
37	Kompaktwickelprozess zur Herstellung verteilter Wicklungen. <i>ZWF Zeitschrift Für Wirtschaftlichen Fabrikbetrieb</i> , 2021 , 116, 124-127	0.5	0
36	Joining Parameters and Handling System for Automated Subpreform Assembly. <i>Applied Mechanics and Materials</i> , 2016 , 840, 66-73	0.3	0
35	Agile Produktion elektrischer Traktionsmotoren als Antwort auf volatile Märkte und Technologien. <i>ZWF Zeitschrift Für Wirtschaftlichen Fabrikbetrieb</i> , 2021 , 116, 128-132	0.5	0
34	A stitching algorithm for automated surface inspection of rotationally symmetric components. <i>CIRP Journal of Manufacturing Science and Technology</i> , 2021 , 35, 169-177	3.4	0

33	Hybrid material extrusion 3D printing to strengthen interlayer adhesion through hot rolling. <i>Additive Manufacturing</i> , 2022 , 55, 102773	6.1	0
32	Toolless Forming for Load-adapted UD Reinforcements. <i>Lightweight Design Worldwide</i> , 2019 , 12, 38-43	0.3	
31	Digital Process Management for the Integrated Bending of Thermoplastic CFRP Tapes. <i>Procedia CIRP</i> , 2020 , 93, 514-519	1.8	
30	Werkzeugloses Umformen lastangepasster UD-Verstärkungen. <i>Lightweight Design</i> , 2019 , 12, 38-43	0.1	
29	Automatisierung in der Batteriemodulmontage. <i>ATZextra</i> , 2014 , 19, 80-83	0.1	
28	Intrinsische Hybridisierung im Schleuderverfahren. <i>Lightweight Design</i> , 2015 , 8, 12-19	0.1	
27	Automatisiertes Fügeverfahren zum Verbinden von Leichtbaurohren. <i>Lightweight Design</i> , 2011 , 4, 43-46	0.1	
26	Accuracy Improvement of a Machine Kinematics for the Product Flexible Machining of Curved Extrusion Profiles. <i>Advanced Materials Research</i> , 2008 , 43, 135-144	0.5	
25	Design and Optimization of an Innovative Machine Kinematics for Combined Handling and Machining. <i>Advanced Materials Research</i> , 2006 , 10, 163-0	0.5	
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