

Wolfram Volk

List of Publications by Year in descending order

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Version: 2024-02-01

182
papers

2,161
citations

331538

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all docs

187
docs citations

187
times ranked

1303
citing authors

#	ARTICLE	IF	CITATIONS
1	Evaluation and optimisation of a slurry-based layer casting process in additive manufacturing using multiphase simulations and spatial reconstruction. <i>Production Engineering</i> , 2022, 16, 43-54.	1.1	3
2	Edge crack test methods for AHSS steel grades: A review and comparisons. <i>Journal of Materials Processing Technology</i> , 2022, 302, 117488.	3.1	12
3	Effect of Equal-Channel Angular Pressing and Targeted Heat Treatment on Aluminum AA7075 Sheet Metal. <i>Minerals, Metals and Materials Series</i> , 2022, , 25-36.	0.3	2
4	A knowledge-based automated driving approach for flexible production of individualized sheet metal parts. <i>Knowledge-Based Systems</i> , 2022, 244, 108558.	4.0	2
5	Characterization Methods along the Process Chain of Electrical Steel Sheet – From Best Practices to Advanced Characterization. <i>Materials</i> , 2022, 15, 32.	1.3	5
6	In-situ analysis of the thermoelastic effect and its relation to the onset of yielding of low carbon steel. <i>Materials and Design</i> , 2022, 219, 110753.	3.3	5
7	Failure behaviour of various pre-formed steel sheets with respect to the mechanical grain boundary properties. <i>International Journal of Material Forming</i> , 2022, 15, .	0.9	1
8	Vertical continuous compound casting of copper aluminum bilayer rods. <i>Journal of Materials Processing Technology</i> , 2021, 288, 116854.	3.1	10
9	Measurement of strain, strain rate and crack evolution in shear cutting. <i>Journal of Materials Processing Technology</i> , 2021, 288, 116872.	3.1	13
10	Co-Extrusion of Compound-Cast AA7075/6060 Bilayer Billets at Various Temperatures. <i>Minerals, Metals and Materials Series</i> , 2021, , 993-1001.	0.3	0
11	Influence of Shear Cutting Process Parameters on the Residual Stress State and the Fatigue Strength of Gears. <i>Minerals, Metals and Materials Series</i> , 2021, , 2331-2344.	0.3	0
12	Full-Field Strain Measurement in Multi-stage Shear Cutting: High-Speed Camera Setup and Variational Motion Estimation. <i>Minerals, Metals and Materials Series</i> , 2021, , 1605-1615.	0.3	1
13	In-Situ High Temperature and Large Strain Monitoring During a Copper Casting Process Based on Regenerated Fiber Bragg Grating Sensors. <i>Journal of Lightwave Technology</i> , 2021, 39, 6660-6669.	2.7	20
14	Analysis of Cylindrically and Spherically Embossed Flux Barriers in Non-oriented Electrical Steel. <i>Minerals, Metals and Materials Series</i> , 2021, , 2303-2318.	0.3	1
15	Development of a numerical compensation framework for geometrical deviations in bulk metal forming exploiting a surrogate model and computed compatible stresses. <i>International Journal of Material Forming</i> , 2021, 14, 901-916.	0.9	2
16	A Modular Car Body for Sustainable, Cost-Effective, and Versatile Vehicle Development. <i>Technologies</i> , 2021, 9, 13.	3.0	3
17	Shear cutting induced residual stresses in involute gears and resulting tooth root bending strength of a fineblanked gear. <i>Archive of Applied Mechanics</i> , 2021, 91, 3679-3692.	1.2	9
18	Fiber Bragg Sensors Embedded in Cast Aluminum Parts: Axial Strain and Temperature Response. <i>Sensors</i> , 2021, 21, 1680.	2.1	15

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19	Impact of residual stress evoked by pyramidal embossing on the magnetic material properties of non-oriented electrical steel. <i>Archive of Applied Mechanics</i> , 2021, 91, 3513-3526.	1.2	7
20	Influence of cutting parameters on mechanisms causing slug pulling. <i>Production Engineering</i> , 2021, 15, 833.	1.1	4
21	Homogenization of the interfacial bonding of compound-cast AA7075/6060 bilayer billets by co-extrusion. <i>International Journal of Material Forming</i> , 2021, 14, 1109-1119.	0.9	3
22	The influence of freeform bending process parameters on residual stresses for steel tubes. <i>Advances in Industrial and Manufacturing Engineering</i> , 2021, 2, 100047.	1.2	16
23	Analysis of salts for use as support structure in metal material jetting. <i>Production Engineering</i> , 2021, 15, 855-862.	1.1	3
24	Facing the Issues of Sheet Metal Equal-Channel Angular Pressing: A Modified Approach Using Stacks to Produce Ultrafine-Grained High Ductility AA5083 Sheets. <i>Advanced Engineering Materials</i> , 2021, 23, 2100244.	1.6	2
25	Springback and compensation in sheet metal forming reconsidered as an ill-posed problem. <i>IOP Conference Series: Materials Science and Engineering</i> , 2021, 1157, 012044.	0.3	2
26	Combining Structural Optimization and Process Assurance in Implicit Modelling for Casting Parts. <i>Materials</i> , 2021, 14, 3715.	1.3	6
27	Influence of Salt Support Structures on Material Jetted Aluminum Parts. <i>Materials</i> , 2021, 14, 4072.	1.3	0
28	Temperature, thermoelectric current and adhesion formation during deep drawing. <i>Wear</i> , 2021, 477, 203839.	1.5	4
29	Forming-induced residual stresses: experiment, modeling, simulation. <i>Archive of Applied Mechanics</i> , 2021, 91, 3463-3464.	1.2	4
30	A System Identification and Implementation of a Soft Sensor for Freeform Bending. <i>Materials</i> , 2021, 14, 4549.	1.3	8
31	Characterisation of the decoring behaviour of inorganically bound cast-in sand cores for light metal casting. <i>Journal of Materials Processing Technology</i> , 2021, 296, 117201.	3.1	13
32	Mohr-Coulomb characterisation of inorganically-bound core materials. <i>Journal of Materials Processing Technology</i> , 2021, 296, 117214.	3.1	3
33	A Plane Stress Failure Criterion for Inorganically-Bound Core Materials. <i>Materials</i> , 2021, 14, 247.	1.3	9
34	In-situ measurement of higher-order strain derivatives for advanced analysis of forming processes using spatio-temporal optical flow. <i>CIRP Annals - Manufacturing Technology</i> , 2021, 70, 251-254.	1.7	7
35	A Method for Characterising the Influence of Casting Parameters on the Metallurgical Bonding of Copper and Steel Bimetals. <i>Materials</i> , 2021, 14, 6223.	1.3	3
36	Material Design for Low-Loss Non-Oriented Electrical Steel for Energy Efficient Drives. <i>Materials</i> , 2021, 14, 6588.	1.3	18

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37	Integrated Process Simulation of Non-Oriented Electrical Steel. <i>Materials</i> , 2021, 14, 6659.	1.3	6
38	Feasibility of Acoustic Print Head Monitoring for Binder Jetting Processes with Artificial Neural Networks. <i>Applied Sciences (Switzerland)</i> , 2021, 11, 10672.	1.3	2
39	Influence of Process Parameters on Grain Size and Texture Evolution of Fe-3.2 wt.-% Si Non-Oriented Electrical Steels. <i>Materials</i> , 2021, 14, 6822.	1.3	9
40	Grain Size Influence on the Magnetic Property Deterioration of Blanked Non-Oriented Electrical Steels. <i>Materials</i> , 2021, 14, 7055.	1.3	8
41	Casting methods for the production of rotationally symmetric copper bimetals. <i>Materials Science and Technology</i> , 2020, 36, 906-916.	0.8	9
42	Digital sand core physics: Predicting physical properties of sand cores by simulations on digital microstructures. <i>International Journal of Solids and Structures</i> , 2020, 188-189, 155-168.	1.3	16
43	Composite Casting and Characterization of Cu-Al Bilayer Compounds. <i>International Journal of Metalcasting</i> , 2020, 14, 155-166.	1.5	20
44	A Novel Method for Measuring Elastic Modulus of Foundry Silicate Binders. <i>International Journal of Metalcasting</i> , 2020, 14, 423-431.	1.5	1
45	Interface Formation and Characterization of Brass/Aluminum Compounds Fabricated Through Die Casting and Semi-Continuous Casting. <i>International Journal of Metalcasting</i> , 2020, 14, 564-579.	1.5	8
46	Influence of non-proportional load paths and change in loading direction on the failure mode of sheet metals. <i>CIRP Annals - Manufacturing Technology</i> , 2020, 69, 273-276.	1.7	5
47	Phase Transition Kinetics in Austempered Ductile Iron (ADI) with Regard to Mo Content. <i>Materials</i> , 2020, 13, 5266.	1.3	7
48	Evaluation of Strain Transition Properties between Cast-In Fibre Bragg Gratings and Cast Aluminium during Uniaxial Straining. <i>Sensors</i> , 2020, 20, 6276.	2.1	5
49	Phase transition and microstructure investigation of perferritic isothermed ductile iron (IDI). <i>International Journal of Cast Metals Research</i> , 2020, 33, 233-241.	0.5	0
50	Calibration of cast-in fibre Bragg gratings for internal strain measurements in cast aluminium by using neutron diffraction. <i>Measurement: Journal of the International Measurement Confederation</i> , 2020, 163, 107939.	2.5	6
51	Evaluation of Prediction Accuracy for Anisotropic Yield Functions Using Cruciform Hole Expansion Test. <i>Journal of Manufacturing and Materials Processing</i> , 2020, 4, 43.	1.0	4
52	Effect of One- and Two-Stage Shear Cutting on the Fatigue Strength of Truck Frame Parts. <i>Journal of Manufacturing and Materials Processing</i> , 2020, 4, 52.	1.0	3
53	Acoustical and Optical Determination of Mechanical Properties of Inorganically-Bound Foundry Core Materials. <i>Materials</i> , 2020, 13, 2531.	1.3	8
54	Thermoelectrically Based Approaches to Reduce Adhesive Wear During Blanking. <i>Jom</i> , 2020, 72, 2525-2535.	0.9	2

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55	A Combined Numerical and Experimental Investigation on Deterministic Deviations in Hot Forging Processes. <i>Procedia Manufacturing</i> , 2020, 47, 295-300.	1.9	5
56	Experimental and numerical investigations into the deformation and fracture behavior of intermetallics and base materials in as-cast Al-Cu compounds. <i>Materials Today Communications</i> , 2020, 25, 101278.	0.9	3
57	Production of aluminum AA7075/6060 compounds by die casting and hot extrusion. <i>Journal of Materials Processing Technology</i> , 2020, 280, 116594.	3.1	10
58	Transition from purely elastic to viscoelastic behavior of silica optical fibers at high temperatures characterized using regenerated Bragg gratings. <i>Optics Express</i> , 2020, 28, 7323.	1.7	12
59	A Thermoelectrically Based Approach to Reduce Adhesive Wear During Blanking. <i>Minerals, Metals and Materials Series</i> , 2020, , 1993-2007.	0.3	0
60	Fabrication and processing of metallurgically bonded copper bimetal sheets. <i>Journal of Materials Processing Technology</i> , 2019, 263, 33-41.	3.1	17
61	Numerical investigation on the robustness of the roller clinching process. <i>AIP Conference Proceedings</i> , 2019, , .	0.3	1
62	The influence of process parameters and sheet material on the temperature development in the forming zone. <i>Manufacturing Review</i> , 2019, 6, 9.	0.9	1
63	Knowledge-based incremental sheet metal free-forming using probabilistic density functions and voronoi partitioning. <i>Procedia Manufacturing</i> , 2019, 29, 4-11.	1.9	9
64	Open hole tensile tests for the determination of the edge-crack sensitivity of sheared holes dependent on specimen geometry, cutting parameters, and the notch factor. <i>Procedia Manufacturing</i> , 2019, 29, 412-419.	1.9	6
65	Temperature-based determination of the onset of yielding using a new clip-on device for tensile tests. <i>Procedia Manufacturing</i> , 2019, 29, 490-497.	1.9	13
66	Warm and cold blanking of manganese-boron steel 22MnB5 with different tool geometries. <i>Procedia Manufacturing</i> , 2019, 29, 345-352.	1.9	2
67	Low-risk bypassing of machine failure scenarios in automotive industry press shops by releasing overall capacity of the production networks. <i>Journal of Manufacturing Systems</i> , 2019, 52, 121-130.	7.6	2
68	Models and modelling for process limits in metal forming. <i>CIRP Annals - Manufacturing Technology</i> , 2019, 68, 775-798.	1.7	57
69	Experimental analysis of Roman coin minting. <i>Journal of Archaeological Science: Reports</i> , 2019, 25, 498-506.	0.2	5
70	MaterialModeler – From experimental raw data to a material model. <i>SoftwareX</i> , 2019, 10, 100249.	1.2	4
71	Manufacturing efficient electrical motors with a predictive maintenance approach. <i>CIRP Annals - Manufacturing Technology</i> , 2019, 68, 253-256.	1.7	5
72	Introduction to residual stresses in production technology. <i>Production Engineering</i> , 2019, 13, 119-121.	1.1	6

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73	In-situ strain measurements in the plastic deformation regime inside casted parts using fibre-optical strain sensors. <i>Production Engineering</i> , 2019, 13, 351-360.	1.1	9
74	Mechanical characterization of as-cast AA7075/6060 and CuSn6/Cu99.5 compounds using an experimental and numerical push-out test. <i>Materials Science & Engineering A: Structural Materials: Properties, Microstructure and Processing</i> , 2019, 751, 214-225.	2.6	13
75	Compensation for Geometrical Deviations in Additive Manufacturing. <i>Technologies</i> , 2019, 7, 83.	3.0	14
76	Tensile properties of aluminium 4047A built in droplet-based metal printing. <i>Rapid Prototyping Journal</i> , 2019, 25, 427-432.	1.6	7
77	Stress-Based Compensation of Geometrical Deviations in Metal Forming. , 2019, , 647-656.		1
78	Neutron grating interferometry investigation of punching-related local magnetic property deteriorations in electrical steels. <i>Journal of Magnetism and Magnetic Materials</i> , 2019, 474, 643-653.	1.0	18
79	Residual stresses in parts manufactured by near-net-shape-blanking. <i>Production Engineering</i> , 2019, 13, 181-188.	1.1	8
80	Extent of embossing-related residual stress on the magnetic properties evaluated using neutron grating interferometry and single sheet test. <i>Production Engineering</i> , 2019, 13, 211-217.	1.1	10
81	Method for highly spatially resolved determination of residual stress by using nanoindentation. <i>Production Engineering</i> , 2019, 13, 133-138.	1.1	1
82	Thermal Analysis and Production of As-Cast Al 7075/6060 Bilayer Billets. <i>International Journal of Metalcasting</i> , 2019, 13, 817-829.	1.5	12
83	An artificial neural network approach for tool path generation in incremental sheet metal free-forming. <i>Journal of Intelligent Manufacturing</i> , 2019, 30, 757-770.	4.4	40
84	Detection of Core Fracture in Inorganically Bound Cast-in Sand Cores by Acoustic Microphony. , 2019, , 34-43.		1
85	Implementation and evaluation of optical flow methods for two-dimensional deformation measurement in comparison to digital image correlation. <i>Optics and Lasers in Engineering</i> , 2018, 107, 127-141.	2.0	36
86	Impact of the interaction of material production and mechanical processing on the magnetic properties of non-oriented electrical steel. <i>AIP Advances</i> , 2018, 8, .	0.6	14
87	Modelling the microstructure and computing effective elastic properties of sand core materials. <i>International Journal of Solids and Structures</i> , 2018, 143, 1-17.	1.3	27
88	Thermal process simulation of droplet based metal printing with aluminium. <i>Production Engineering</i> , 2018, 12, 457-464.	1.1	3
89	Experimental Investigations on the Influence of the Thermal Conditions During Composite Casting on the Microstructure of Cu-Al Bilayer Compounds. <i>International Journal of Metalcasting</i> , 2018, 12, 79-88.	1.5	28
90	Validation of the stoning method by numerical and experimental investigation of outer panels with and without surface deflections. <i>Journal of Physics: Conference Series</i> , 2018, 1063, 012143.	0.3	0

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91	Tool setup to investigate scalability of roller clinching processes. <i>Procedia Manufacturing</i> , 2018, 15, 1338-1345.	1.9	4
92	Improvement of surface quality of 1.6220 cast steel by calibrating process and effects on material behavior. <i>Production Engineering</i> , 2018, 12, 797-806.	1.1	0
93	Fracture Statistics for Inorganically-Bound Core Materials. <i>Materials</i> , 2018, 11, 2306.	1.3	9
94	Formability consideration during bead optimisation to stiffen deep drawn parts. <i>Production Engineering</i> , 2018, 12, 691-702.	1.1	2
95	The influence of process parameters on the temperature development in the forming zone. <i>MATEC Web of Conferences</i> , 2018, 190, 14004.	0.1	3
96	A holistic approach to lightweight design of multi-component gearwheels. <i>IOP Conference Series: Materials Science and Engineering</i> , 2018, 418, 012121.	0.3	0
97	Geometrical compensation of deterministic deviations for part finishing in bulk forming. <i>Journal of Materials Processing Technology</i> , 2018, 261, 140-148.	3.1	13
98	Innovative measurement technique to determine equibiaxial flow curves of sheet metals using a modified Nakajima test. <i>CIRP Annals - Manufacturing Technology</i> , 2018, 67, 265-268.	1.7	3
99	Magnetic Material Deterioration of Non-Oriented Electrical Steels as a Result of Plastic Deformation Considering Residual Stress Distribution. <i>IEEE Transactions on Magnetics</i> , 2018, 54, 1-5.	1.2	11
100	Impact of Punching Parameter Variations on Magnetic Properties of Nongrain-Oriented Electrical Steel. <i>IEEE Transactions on Industry Applications</i> , 2018, 54, 5869-5878.	3.3	44
101	Regenerated Bragg Grating Sensor Array for Temperature Measurements During an Aluminum Casting Process. <i>IEEE Sensors Journal</i> , 2018, 18, 5352-5360.	2.4	28
102	Low-loss FeSi sheet for energy-efficient electrical drives. <i>AIMS Materials Science</i> , 2018, 5, 1184-1198.	0.7	4
103	Evaluation of non-linear strain paths using Generalized Forming Limit Concept and a modification of the Time Dependent Evaluation Method. <i>International Journal of Material Forming</i> , 2017, 10, 345-351.	0.9	9
104	Strain rate sensitivity of DC06 for high strains under biaxial stress in hydraulic bulge test and under uniaxial stress in tensile test. <i>International Journal of Material Forming</i> , 2017, 10, 453-461.	0.9	8
105	Adaptive wear model for shear-cutting simulation with open cutting line. <i>Wear</i> , 2017, 386-387, 17-28.	1.5	10
106	On the influence of Seebeck coefficients on adhesive tool wear during sheet metal processing. <i>CIRP Annals - Manufacturing Technology</i> , 2017, 66, 293-296.	1.7	14
107	On the correlation between thermoelectricity and adhesive tool wear during blanking of aluminum sheets. <i>International Journal of Machine Tools and Manufacture</i> , 2017, 118-119, 91-97.	6.2	18
108	Tool-integrated spring back measuring system for automotive press shops. <i>Production Engineering</i> , 2017, 11, 307-313.	1.1	7

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109	Reduction of Burr Formation for Conventional Shear Cutting of Boron-alloyed Sheets through Focused Heat Treatment. <i>Procedia CIRP</i> , 2017, 63, 493-498.	1.0	15
110	Notch Shear Cutting of Aluminum Alloys. <i>Procedia Engineering</i> , 2017, 183, 53-58.	1.2	6
111	On the Influence of Different Parameters on the Characteristic Cutting Surface when Shear Cutting Aluminum. <i>Procedia CIRP</i> , 2017, 63, 230-235.	1.0	13
112	Burr-free cutting edges by notch-shear cutting. <i>Journal of Materials Processing Technology</i> , 2017, 249, 229-245.	3.1	25
113	Manufacturing processes of multi-component gearwheels. <i>Forschung Im Ingenieurwesen/Engineering Research</i> , 2017, 81, 265-269.	1.0	3
114	Influence of shear cutting parameters on the electromagnetic properties of non-oriented electrical steel sheets. <i>Journal of Magnetism and Magnetic Materials</i> , 2017, 421, 250-259.	1.0	85
115	Experimental prediction of sheet metal formability of AW-5754 for non-linear strain paths by using a cruciform specimen and a blank holder with adjustable draw beads on a sheet metal testing machine. <i>International Journal of Material Forming</i> , 2017, 10, 597-605.	0.9	10
116	Investigation and Compensation of Biaxial Pre-strain During the Standard Nakajima- and Marciniak-test Using Generalized Forming Limit Concept. <i>Procedia Engineering</i> , 2017, 207, 568-573.	1.2	9
117	On the opportunities of problem- and process-adapted shear cutting simulations for effective process design. <i>Procedia Engineering</i> , 2017, 207, 1570-1575.	1.2	9
118	Process-integrated Compensation of Geometrical Deviations for Bulk Forming. <i>Procedia Engineering</i> , 2017, 207, 466-471.	1.2	7
119	FEA-based development of a new tool for systematic experimental validation of nonlinear strain paths and design of test specimens. <i>AIP Conference Proceedings</i> , 2017, . .	0.3	10
120	Multi-component lightweight gearwheels with deep-drawn wheel body for automotive applications. <i>Journal of Physics: Conference Series</i> , 2017, 896, 012083.	0.3	2
121	Influence of tool elasticity on process forces and joint properties during clinching with rotational tool movement. <i>Journal of Physics: Conference Series</i> , 2017, 896, 012116.	0.3	7
122	Strain Measurement in Aluminium Alloy during the Solidification Process Using Embedded Fibre Bragg Gratings. <i>Sensors</i> , 2016, 16, 1853.	2.1	17
123	Optical Measurement Techniques Determine Young's Modulus of Sand Core Materials. <i>International Journal of Metalcasting</i> , 2016, 10, 524-530.	1.5	9
124	Experimental Investigation of the Influence of Punch Velocity on the Springback Behavior and the Flat Length in Free Bending. <i>Procedia CIRP</i> , 2016, 41, 1066-1071.	1.0	14
125	Determining the Influence of Shear Cutting Parameters on the Edge Cracking Susceptibility of High-strength-steels Using the Edge-fracture-tensile-test. <i>Procedia CIRP</i> , 2016, 41, 1078-1083.	1.0	22
126	Analysis of shear cutting of dual phase steel by application of an advanced damage model. <i>Procedia Structural Integrity</i> , 2016, 2, 1700-1707.	0.3	14

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127	Experimental investigation of the lateral forces during shear cutting with an open cutting line. Journal of Materials Processing Technology, 2016, 238, 49-54.	3.1	12
128	Optimization of the Modified Yoshida Buckling Test to Investigate the Influence of Curvature. Advanced Materials Research, 2016, 1140, 67-74.	0.3	1
129	Determination of the bead geometry considering formability and stiffness effect using generalized forming limit concept (GFLC). Journal of Physics: Conference Series, 2016, 734, 032077.	0.3	0
130	Influence of process-related oxide formation during shaping of aluminum fiber mats in the mushy state. Production Engineering, 2016, 10, 227-240.	1.1	0
131	Effect of processing route on texture and cold formability of AZ31 Mg alloy sheets processed by ECAP. Materials Science & Engineering A: Structural Materials: Properties, Microstructure and Processing, 2016, 669, 159-170.	2.6	84
132	Variation of components by automated driving. International Journal of Material Forming, 2016, 9, 9-19.	0.9	6
133	Efficient Parameterized Characterization of Manufacturing Strategies for Automated Copied Driving. Procedia CIRP, 2016, 41, 1090-1095.	1.0	2
134	Strain-induced selective grain growth in AZ31 Mg alloy sheet deformed by equal channel angular pressing. Materials Characterization, 2016, 113, 98-107.	1.9	33
135	In Situ Study of the Influence of Nickel on the Phase Transformation Kinetics in Austempered Ductile Iron. Metallurgical and Materials Transactions A: Physical Metallurgy and Materials Science, 2016, 47, 661-671.	1.1	14
136	Enhanced mechanical behavior and reduced mechanical anisotropy of AZ31 Mg alloy sheet processed by ECAP. Materials Science & Engineering A: Structural Materials: Properties, Microstructure and Processing, 2016, 650, 523-529.	2.6	56
137	Studies on the Effect of Tool Wear on the Production Process in Two Stage Shear Cutting. Key Engineering Materials, 2015, 651-653, 1261-1270.	0.4	3
138	Influence of Kinematics During Roller Clinching on Joint Properties. Journal of Manufacturing Science and Engineering, Transactions of the ASME, 2015, 137, .	1.3	7
139	Automated driving for individualized sheet metal part production – A neural network approach. Robotics and Computer-Integrated Manufacturing, 2015, 35, 144-150.	6.1	14
140	Interaction of heat generation and material behaviour in sheet metal blanking. CIRP Annals - Manufacturing Technology, 2015, 64, 249-252.	1.7	20
141	Edge-Fracture-Tensile-Test. , 2015, , 193-198.		6
142	Notch Shear Cutting of Press Hardened Steels. Key Engineering Materials, 2015, 639, 477-484.	0.4	8
143	Improvement in cold formability of AZ31 magnesium alloy sheets processed by equal channel angular pressing. Journal of Materials Processing Technology, 2015, 217, 286-293.	3.1	60
144	Optimierung einer Probenform für den Kreuzzugversuch zur Bestimmung der Grenzformänderung. Materialprüfung/Materials Testing, 2015, 57, 205-213.	0.8	2

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145	Methods to Decrease Cut Edge Sensitivity of High Strength Steels. Key Engineering Materials, 2014, 611-612, 1294-1307.	0.4	6
146	Simulation Assisted Analysis of Material Flow in Roller Clinched Joints. Advanced Materials Research, 2014, 966-967, 628-640.	0.3	12
147	Simulation-Based Prediction of the Fracture Elongation as a Failure Criterion for Thin-Walled High-Pressure Die Casting Components. International Journal of Metalcasting, 2014, 8, 47-54.	1.5	9
148	Improvement of Ductility at Room Temperature of Mg-3Al-1Zn Alloy Sheets Processed by Equal Channel Angular Pressing. Procedia Engineering, 2014, 81, 1517-1522.	1.2	7
149	The Influence of Temperature on Zinc Abrasion in Deep Drawing Processes. Key Engineering Materials, 2014, 611-612, 1039-1046.	0.4	1
150	Development of a continuous composite casting process for the production of bilayer aluminium strips. Journal of Materials Processing Technology, 2014, 214, 1445-1455.	3.1	24
151	Characterization of the Thermoelectric Behavior of Plastically Deformed Steels. Journal of Electronic Materials, 2013, 42, 2371-2375.	1.0	3
152	Carbon nanotubes reinforced copper matrix composites produced by melt stirring. Proceedings of the Institution of Mechanical Engineers, Part N: Journal of Nanoengineering and Nanosystems, 2013, 227, 63-66.	0.1	2
153	Anisotropic plasticity model coupled with strain dependent plastic strain and stress ratios. CIRP Annals - Manufacturing Technology, 2013, 62, 283-286.	1.7	3
154	In-situ measurement of phase transformation kinetics in austempered ductile iron. Materials Characterization, 2013, 85, 124-133.	1.9	34
155	<i>In Situ</i> Strain Measurements during Casting Using Neutron Diffraction. Materials Science Forum, 2013, 768-769, 484-491.	0.3	6
156	Dynamic Strength Behaviour of Punch Connections in Shear Cutting Processes. Key Engineering Materials, 2013, 549, 262-269.	0.4	0
157	Prediction of formability for non-linear deformation history using generalized forming limit concept (GFLC). AIP Conference Proceedings, 2013, , .	0.3	24
158	Automated Driving by Standardizing and Scaling the Manufacturing Strategy. Procedia CIRP, 2012, 3, 138-143.	1.0	5
159	Shear cutting of press hardened steel: influence of punch chamfer on process forces, tool stresses and sheared edge qualities. Production Engineering, 2012, 6, 413-420.	1.1	34
160	Failure prediction for nonlinear strain paths in sheet metal forming. CIRP Annals - Manufacturing Technology, 2012, 61, 259-262.	1.7	38
161	Rundpunkt-Clinchen mit rotierenden Werkzeugen. ZWF Zeitschrift Fuer Wirtschaftlichen Fabrikbetrieb, 2012, 107, 537-540.	0.2	4
162	New algorithm for a robust user-independent evaluation of beginning instability for the experimental FLC determination. International Journal of Material Forming, 2011, 4, 339-346.	0.9	111

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163	Evaluation of Experimental Forming Limit Curves and Investigation of Strain Rate Sensitivity for the Start of Local Necking. AIP Conference Proceedings, 2011, , .	0.3	5
164	Model adaptivity for industrial application of sheet metal forming simulation. Finite Elements in Analysis and Design, 2010, 46, 585-600.	1.7	9
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