## Iwona Paprocka

## List of Publications by Citations

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72 423 10 17 g-index

72 492 0.8 4.38 ext. papers ext. citations avg, IF L-index

#	Paper	IF	Citations
72	The influence of printing parameters on selected mechanical properties of FDM/FFF 3D-printed parts. <i>IOP Conference Series: Materials Science and Engineering</i> , <b>2017</b> , 227, 012033	0.4	63
71	A hybrid multi-objective immune algorithm for predictive and reactive scheduling. <i>Journal of Scheduling</i> , <b>2017</b> , 20, 165-182	1.6	30
70	Discrete Event Simulation Method as a Tool for Improvement of Manufacturing Systems. <i>Computers</i> , <b>2017</b> , 6, 10	1.9	23
69	The model of maintenance planning and production scheduling for maximising robustness. <i>International Journal of Production Research</i> , <b>2019</b> , 57, 4480-4501	7.8	22
68	The Graph Representation of Multivariant and Complex Processes for Production Scheduling. <i>Advanced Materials Research</i> , <b>2013</b> , 837, 422-427	0.5	20
67	A Production Scheduling Model with Maintenance. <i>Advanced Materials Research</i> , <b>2014</b> , 1036, 885-890	0.5	18
66	Estimation of Reliability Characteristics in a Production Scheduling Model with Failures and Time-Changing Parameters Described by Gamma and Exponential Distributions. <i>Advanced Materials Research</i> , <b>2013</b> , 837, 116-121	0.5	18
65	Robust Scheduling, a Production Scheduling Model of Failures. <i>Applied Mechanics and Materials</i> , <b>2013</b> , 307, 443-446	0.3	17
64	Predictive and Reactive Scheduling for a Critical Machine of a Production System. <i>Advanced Materials Research</i> , <b>2014</b> , 1036, 909-914	0.5	12
63	Pareto Optimality of Production Schedules in the Stage of Populations Selection of the MOIA Immune Algorithm. <i>Applied Mechanics and Materials</i> , <b>2014</b> , 657, 869-873	0.3	10
62	On Pareto Optimal Solution for Production and Maintenance Jobs Scheduling Problem in a Job Shop and Flow Shop with an Immune Algorithm. <i>Advanced Materials Research</i> , <b>2014</b> , 1036, 875-880	0.5	10
61	A Survey on Capp Systems Development Methods. Advanced Materials Research, 2013, 837, 387-392	0.5	10
60	Sensitivity Analysis of Predictive Scheduling Algorithms. <i>Advanced Materials Research</i> , <b>2014</b> , 1036, 921-	·98 <del>65</del>	9
59	Predictive maintenance scheduling with reliability characteristics depending on the phase of the machine life cycle. <i>Engineering Optimization</i> , <b>2021</b> , 53, 165-183	2	9
58	Interaction of the Decision Maker in the Process of Production Scheduling. <i>Advanced Materials Research</i> , <b>2014</b> , 1036, 830-833	0.5	8
57	The Model of Discrete Production Scheduling System in UML Notation - Classes Diagrams. <i>Advanced Materials Research</i> , <b>2013</b> , 837, 416-421	0.5	8
56	Estimation of overall equipment effectiveness using simulation programme. <i>IOP Conference Series:</i> Materials Science and Engineering, <b>2015</b> , 95, 012155	0.4	7

## (2015-2015)

55	Time-series pattern recognition with an immune algorithm. <i>IOP Conference Series: Materials Science and Engineering</i> , <b>2015</b> , 95, 012110	0.4	7
54	Production planning and scheduling with material handling using modelling and simulation. <i>MATEC Web of Conferences</i> , <b>2017</b> , 112, 09015	0.3	6
53	Time to Buffer Overflow in a Finite-Capacity Queueing Model with Setup and Closedown Times. <i>Advances in Intelligent Systems and Computing</i> , <b>2017</b> , 215-224	0.4	6
52	Evaluation of the Effects of a Machine Failure on the Robustness of a Job Shop System <b>B</b> roactive Approaches. <i>Sustainability</i> , <b>2019</b> , 11, 65	3.6	6
51	Integration of manufacturing operations management tools and discrete event simulation. <i>IOP Conference Series: Materials Science and Engineering</i> , <b>2018</b> , 400, 022037	0.4	6
50	Study on Transient Queueing Delay in a Single-Channel Queueing Model with Setup and Closedown Times. <i>Communications in Computer and Information Science</i> , <b>2016</b> , 464-475	0.3	5
49	Tensile tests of specimens made of selected group of the filament materials manufactured with FDM method. <i>MATEC Web of Conferences</i> , <b>2017</b> , 112, 04017	0.3	5
48	On Transient Queue-Size Distribution in a Single-Machine Production System with Breakdowns. <i>Advanced Materials Research</i> , <b>2014</b> , 1036, 505-510	0.5	5
47	UML Models of Design and Knowledge Representation for Technical Production Preparation Needs. <i>Advanced Materials Research</i> , <b>2013</b> , 837, 369-374	0.5	5
46	The application of virtual reality systems as a support of digital manufacturing and logistics. <i>IOP Conference Series: Materials Science and Engineering</i> , <b>2016</b> , 145, 042017	0.4	5
45	Integration of scheduling and discrete event simulation systems to improve production flow planning. <i>IOP Conference Series: Materials Science and Engineering</i> , <b>2016</b> , 145, 022018	0.4	4
44	Location Selection and Size Estimation of Resource Buffers in the Critical Chain Project Management Method. <i>Applied Mechanics and Materials</i> , <b>2015</b> , 809-810, 1390-1395	0.3	4
43	Analytical Solution for Time-Dependent Queue-Size Behavior in the Manufacturing Line with Finite Buffer Capacity and Machine Setup and Closedown Times. <i>Applied Mechanics and Materials</i> , <b>2015</b> , 809-810, 1360-1365	0.3	4
42	The Procedure of Reaction to Unexpected Events in Scheduling of Manufacturing Systems with Discrete Production Flow. <i>Advanced Materials Research</i> , <b>2014</b> , 1036, 840-845	0.5	4
41	The Method of Production Scheduling with Uncertainties Using the Ants Colony Optimisation. <i>Applied Sciences (Switzerland)</i> , <b>2021</b> , 11, 171	2.6	4
40	Estimation of the resource buffers in the assembly process of a shearer machine in the CPPM method. <i>MATEC Web of Conferences</i> , <b>2017</b> , 94, 06012	0.3	3
39	Time-dependent solution for the manufacturing line with unreliable machine and batched arrivals. <i>IOP Conference Series: Materials Science and Engineering</i> , <b>2015</b> , 95, 012094	0.4	3
38	Production scheduling with discrete and renewable additional resources. <i>IOP Conference Series:</i> Materials Science and Engineering, <b>2015</b> , 95, 012132	0.4	3

37	Simulation model of robotic manufacturing line		3
36	Predictive Maintenance Scheduling with Failure Rate Described by Truncated Normal Distribution. <i>Sensors</i> , <b>2020</b> , 20,	3.8	3
35	Multi-criteria evaluation methods in the production scheduling. <i>IOP Conference Series: Materials Science and Engineering</i> , <b>2016</b> , 145, 022019	0.4	3
34	The initial considerations and tests on the use of real time locating system in manufacturing processes improvement. <i>IOP Conference Series: Materials Science and Engineering</i> , <b>2018</b> , 400, 042013	0.4	3
33	The influence of algorithms for basic-schedule generation on the performance of predictive and reactive schedules. <i>IOP Conference Series: Materials Science and Engineering</i> , <b>2018</b> , 400, 022042	0.4	3
32	An attempt of CNC machining cycle® application as a tool of the design feature library elaboration. <i>MATEC Web of Conferences</i> , <b>2017</b> , 112, 06019	0.3	2
31	A survey on methods of design features identification. <i>IOP Conference Series: Materials Science and Engineering</i> , <b>2015</b> , 95, 012120	0.4	2
30	The role of the production scheduling system in rescheduling. <i>IOP Conference Series: Materials Science and Engineering</i> , <b>2015</b> , 95, 012140	0.4	2
29	On Departure Process in a Production Model with Cyclic Working and Repair Periods. <i>Advanced Materials Research</i> , <b>2014</b> , 1036, 846-851	0.5	2
28	On Effect of Model Parameters on Departure Process in a Production System with Failures. <i>Advanced Materials Research</i> , <b>2014</b> , 1036, 927-932	0.5	2
27	Searching for a Method of Basic Schedules Generation Which Influences Over the Performance of Predictive and Reactive Schedules. <i>Advances in Intelligent Systems and Computing</i> , <b>2017</b> , 233-242	0.4	2
26	Application of case-based reasoning for machining parameters selection. <i>IOP Conference Series:</i> Materials Science and Engineering, 2016, 145, 042011	0.4	2
25	Application of Blockchain Technology in Production Scheduling and Management of Human Resources Competencies <i>Sensors</i> , <b>2022</b> , 22,	3.8	2
24	A Predictive Approach for Disassembly Line Balancing Problems. <i>Sensors</i> , <b>2022</b> , 22, 3920	3.8	2
23	Scheduling of an assembly process of a chosen technical mean using the critical chain approach. <i>MATEC Web of Conferences</i> , <b>2017</b> , 94, 06015	0.3	1
22	Algorithms of control parameters selection for automation of FDM 3D printing process. <i>MATEC Web of Conferences</i> , <b>2017</b> , 112, 05011	0.3	1
21	On the Quality of Basic Schedules Influencing over the Performance of Predictive and Reactive Schedules. <i>Advances in Intelligent Systems and Computing</i> , <b>2017</b> , 243-253	0.4	1
20	Distribution of time to buffer overflow in a finite-buffer manufacturing model with unreliable machine. <i>MATEC Web of Conferences</i> , <b>2017</b> , 112, 05005	0.3	1

## (2018-2017)

19	Ant colony optimisation for scheduling of flexible job shop with multi-resources requirements. MATEC Web of Conferences, <b>2017</b> , 112, 06018	0.3	1
18	A method of computer aided design with self-generative models in NX Siemens environment. <i>IOP Conference Series: Materials Science and Engineering</i> , <b>2015</b> , 95, 012123	0.4	1
17	Scheduling Schemes Based on Searching the Aggregated Graph of Operations Planning Sequence. <i>Applied Mechanics and Materials</i> , <b>2015</b> , 809-810, 1462-1467	0.3	1
16	Assessment of Production Capacity and Ability of Rapid Response to Changing Customer Expectations. <i>Applied Mechanics and Materials</i> , <b>2015</b> , 809-810, 1378-1383	0.3	1
15	An Attempt to Application of Chain Codes for Design Similarity Evaluation. <i>Advanced Materials Research</i> , <b>2014</b> , 1036, 897-902	0.5	1
14	Analysis of Energy Efficient Scheduling of the Manufacturing Line with Finite Buffer Capacity and Machine Setup and Shutdown Times. <i>Energies</i> , <b>2021</b> , 14, 7446	3.1	1
13	Model of Production System Evaluation with the Influence of FDM Machine Reliability and Process-Dependent Product Quality. <i>Materials</i> , <b>2021</b> , 14,	3.5	1
12	Robustness of Schedules Obtained Using the Tabu Search Algorithm Based on the Average Slack Method. <i>Advances in Intelligent Systems and Computing</i> , <b>2017</b> , 426-434	0.4	О
11	A computer simulation as a tool for a production system analysis and optimization. <i>IOP Conference Series: Materials Science and Engineering</i> , <b>2018</b> , 400, 022033	0.4	O
10	The comparison of predictive scheduling algorithms for different sizes of job shop scheduling problems. <i>IOP Conference Series: Materials Science and Engineering</i> , <b>2016</b> , 145, 042019	0.4	
9	Application of the Hybrid - Multi Objective Immune Algorithm for Obtaining the Robustness of Schedules. <i>Advances in Intelligent Systems and Computing</i> , <b>2017</b> , 445-453	0.4	
8	Transient State Analysis of Queue-Size Behavior and Throughput of the Manufacturing Line with Finite Buffer Capacity and Machine Setup and Closedown Times. <i>Applied Mechanics and Materials</i> , <b>2015</b> , 809-810, 1438-1443	0.3	
7	Parameters Tuning of an Immune Algorithm for Time-Series Pattern Recognition to Improve Ability to Escape from a Local Optimum and Achieve a Better Solution. <i>Applied Mechanics and Materials</i> , <b>2015</b> , 791, 342-349	0.3	
6	Designing Complex Technical Means Using the Integrative Approach for Construction Optimization. <i>Applied Mechanics and Materials</i> , <b>2015</b> , 791, 350-355	0.3	
5	A Methodology of CAPP/CAP Systems Integration Based on a Product Intermediate State Representation. <i>Advanced Materials Research</i> , <b>2014</b> , 1036, 915-920	0.5	
4	The design optimisation of the self-locking moving device using CAD software. <i>IOP Conference Series: Materials Science and Engineering</i> ,400, 022034	0.4	
3	Production orders planning using additional backward pass scheduling approach. <i>IOP Conference Series: Materials Science and Engineering</i> , <b>2018</b> , 400, 062015	0.4	
2	Schedule generation schemes for flexible manufacturing systems with additional resources. <i>IOP Conference Series: Materials Science and Engineering</i> , <b>2018</b> , 400, 062016	0.4	

The Kanban system for the assembly process of the model of a forklift. *IOP Conference Series:*Materials Science and Engineering, **2018**, 400, 022043

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