

# Paul Colegrove

## List of Publications by Citations

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The third column is the impact factor (IF) of the journal, and the fourth column is the number of citations of the article.

51  
papers

3,707  
citations

28  
h-index

51  
g-index

51  
ext. papers

4,503  
ext. citations

4.5  
avg, IF

5.61  
L-index

| #  | Paper   | IF   | Citations |
|----|---|------|-----------|
| 51 | Wire + Arc Additive Manufacturing. <i>Materials Science and Technology</i> , <b>2016</b> , 32, 641-647  | 1.5  | 713       |
| 50 | Microstructure and Mechanical Properties of Wire and Arc Additive Manufactured Ti-6Al-4V. <i>Metallurgical and Materials Transactions A: Physical Metallurgy and Materials Science</i> , <b>2013</b> , 44, 968-977                            | 2.3  | 388       |
| 49 | Investigation of the benefits of plasma deposition for the additive layer manufacture of Ti $\beta$ Al $\beta$ V. <i>Journal of Materials Processing Technology</i> , <b>2012</b> , 212, 1377-1386  | 5.3  | 319       |
| 48 | Microstructure and residual stress improvement in wire and arc additively manufactured parts through high-pressure rolling. <i>Journal of Materials Processing Technology</i> , <b>2013</b> , 213, 1782-1791                                  | 5.3  | 220       |
| 47 | The effectiveness of combining rolling deformation with Wire $\beta$ Arc Additive Manufacture on $\beta$ grain refinement and texture modification in Ti $\beta$ Al $\beta$ V. <i>Materials Characterization</i> , <b>2016</b> , 114, 103-114 | 3.9  | 156       |
| 46 | Model for predicting heat generation and temperature in friction stir welding from the material properties. <i>Science and Technology of Welding and Joining</i> , <b>2007</b> , 12, 284-297  | 3.7  | 116       |
| 45 | A computationally efficient finite element model of wire and arc additive manufacture. <i>International Journal of Advanced Manufacturing Technology</i> , <b>2014</b> , 70, 227-236  | 3.2  | 109       |
| 44 | Numerical analysis of heat transfer and fluid flow in multilayer deposition of PAW-based wire and arc additive manufacturing. <i>International Journal of Heat and Mass Transfer</i> , <b>2018</b> , 124, 504-516                             | 4.9  | 106       |
| 43 | Experimental and numerical analysis of aluminium alloy 7075-T7351 friction stir welds. <i>Science and Technology of Welding and Joining</i> , <b>2003</b> , 8, 360-368  | 3.7  | 102       |
| 42 | Residual stress of as-deposited and rolled wire+arc additive manufacturing Ti $\beta$ Al $\beta$ V components. <i>Materials Science and Technology</i> , <b>2016</b> , 32, 1439-1448  | 1.5  | 91        |
| 41 | CFD modelling of friction stir welding of thick plate 7449 aluminium alloy. <i>Science and Technology of Welding and Joining</i> , <b>2006</b> , 11, 429-441  | 3.7  | 89        |
| 40 | Interpass rolling of Ti-6Al-4V wire + arc additively manufactured features for microstructural refinement. <i>Additive Manufacturing</i> , <b>2018</b> , 21, 340-349  | 6.1  | 86        |
| 39 | Application of bulk deformation methods for microstructural and material property improvement and residual stress and distortion control in additively manufactured components. <i>Scripta Materialia</i> , <b>2017</b> , 135, 111-118        | 5.6  | 82        |
| 38 | Measuring the process efficiency of controlled gas metal arc welding processes. <i>Science and Technology of Welding and Joining</i> , <b>2011</b> , 16, 412-417  | 3.7  | 82        |
| 37 | A literature review of Ti-6Al-4V linear friction welding. <i>Progress in Materials Science</i> , <b>2018</b> , 92, 225-257  | 42.2 | 78        |
| 36 | Development of Trivex friction stir welding tool Part 2 [Three-dimensional flow modelling. <i>Science and Technology of Welding and Joining</i> , <b>2004</b> , 9, 352-361  | 3.7  | 78        |
| 35 | Control of residual stress and distortion in aluminium wire + arc additive manufacture with rolling. <i>Additive Manufacturing</i> , <b>2018</b> , 22, 775-783  | 6.1  | 69        |

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|----|--|-----|----|
| 34 | Welding process impact on residual stress and distortion. <i>Science and Technology of Welding and Joining</i> , <b>2009</b> , 14, 717-725   | 3.7 | 64 |
| 33 | Two-dimensional CFD modelling of flow round profiled FSW tooling. <i>Science and Technology of Welding and Joining</i> , <b>2004</b> , 9, 483-492  | 3.7 | 62 |
| 32 | A review of Additive Manufacturing technology and Cost Estimation techniques for the defence sector. <i>CIRP Journal of Manufacturing Science and Technology</i> , <b>2017</b> , 19, 117-128   | 3.4 | 61 |
| 31 | Designing a WAAM Based Manufacturing System for Defence Applications. <i>Procedia CIRP</i> , <b>2015</b> , 37, 48-53   | 3.8 | 57 |
| 30 | Development of a laminar flow local shielding device for wire + arc additive manufacture. <i>Journal of Materials Processing Technology</i> , <b>2015</b> , 226, 99-105  | 5.3 | 53 |
| 29 | Analytical process model for wire + arc additive manufacturing. <i>Additive Manufacturing</i> , <b>2018</b> , 21, 651-657  | 5.1 | 40 |
| 28 | High Pressure Interpass Rolling of Wire + Arc Additively Manufactured Titanium Components. <i>Advanced Materials Research</i> , <b>2014</b> , 996, 694-700   | 0.5 | 37 |
| 27 | Investigation of post-weld rolling methods to reduce residual stress and distortion. <i>Journal of Materials Processing Technology</i> , <b>2017</b> , 247, 243-256  | 5.3 | 35 |
| 26 | Numerical investigation of the tool contact condition during friction stir welding of aerospace aluminium alloy. <i>Computational Materials Science</i> , <b>2013</b> , 71, 101-108  | 3.2 | 33 |
| 25 | Assessment of residual stress of welded structural steel plates with or without post weld rolling using the contour method and neutron diffraction. <i>Journal of Materials Processing Technology</i> , <b>2013</b> , 213, 2323-2328 | 5.3 | 31 |
| 24 | Realisation of a multi-sensor framework for process monitoring of the wire arc additive manufacturing in producing Ti-6Al-4V parts. <i>International Journal of Computer Integrated Manufacturing</i> , <b>2018</b> , 31, 785-798    | 4.3 | 30 |
| 23 | Improvement of microstructure and mechanical properties in Wire + Arc Additively Manufactured Ti-6Al-4V with Machine Hammer Peening. <i>Procedia Engineering</i> , <b>2017</b> , 216, 8-17   |     | 28 |
| 22 | Energy and force analysis of linear friction welds in medium carbon steel. <i>Science and Technology of Welding and Joining</i> , <b>2010</b> , 15, 479-485  | 3.7 | 27 |
| 21 | Liquation and post-weld heat treatment cracking in Rene 80 laser repair welds. <i>Journal of Materials Processing Technology</i> , <b>2012</b> , 212, 188-197  | 5.3 | 23 |
| 20 | Alternative friction stir welding technology for titanium Ti-6Al-4V propellant tanks within the space industry. <i>Science and Technology of Welding and Joining</i> , <b>2017</b> , 22, 300-318                                     | 3.7 | 22 |
| 19 | Rolling to control residual stress and distortion in friction stir welds. <i>Science and Technology of Welding and Joining</i> , <b>2010</b> , 15, 440-447   | 3.7 | 22 |
| 18 | Effect of high pressure rolling on weld-induced residual stresses. <i>Science and Technology of Welding and Joining</i> , <b>2012</b> , 17, 394-401  | 3.7 | 22 |
| 17 | Metal transfer modes in plasma Wire + Arc additive manufacture. <i>Journal of Materials Processing Technology</i> , <b>2019</b> , 264, 45-54   | 5.3 | 20 |

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|----|---|-----|----|
| 16 | 3D modelling of Ti/Al/V linear friction welds. <i>Science and Technology of Welding and Joining</i> , <b>2017</b> , 22, 496-504   | 3.7 | 19 |
| 15 | Comparison of joining efficiency and residual stresses in laser and laser hybrid welding. <i>Science and Technology of Welding and Joining</i> , <b>2011</b> , 16, 244-248  | 3.7 | 17 |
| 14 | Weld-bonded stainless steel to carbon fibre-reinforced plastic joints. <i>Journal of Materials Processing Technology</i> , <b>2018</b> , 251, 241-250   | 5.3 | 16 |
| 13 | Experimental measurement of biaxial thermal stress fields caused by arc welding. <i>Journal of Materials Processing Technology</i> , <b>2012</b> , 212, 962-968   | 5.3 | 16 |
| 12 | Hybrid modelling of 7449-T7 aluminium alloy friction stir welded joints. <i>Science and Technology of Welding and Joining</i> , <b>2013</b> , 18, 147-153   | 3.7 | 15 |
| 11 | A computationally efficient thermal modelling approach of the linear friction welding process. <i>Journal of Materials Processing Technology</i> , <b>2018</b> , 252, 849-858   | 5.3 | 14 |
| 10 | High pressure rolling of low carbon steel weld seams: Part 2 [Roller geometry and residual stress. <i>Science and Technology of Welding and Joining</i> , <b>2013</b> , 18, 84-90   | 3.7 | 14 |
| 9  | Investigation of low current gas tungsten arc welding using split anode calorimetry. <i>Science and Technology of Welding and Joining</i> , <b>2017</b> , 22, 71-78   | 3.7 | 8  |
| 8  | A System Approach for Modelling Additive Manufacturing in Defence Acquisition Programs. <i>Procedia CIRP</i> , <b>2018</b> , 67, 209-214  | 1.8 | 8  |
| 7  | Neutron Diffraction Analysis of Complete Residual Stress Tensors in Conventional and Rolled Gas Metal Arc Welds. <i>Experimental Mechanics</i> , <b>2013</b> , 53, 195-204  | 2.6 | 7  |
| 6  | High pressure rolling of low carbon steel weld seams: Part 1 [Effects on mechanical properties and microstructure. <i>Science and Technology of Welding and Joining</i> , <b>2013</b> , 18, 76-83   | 3.7 | 7  |
| 5  | Residual strain measurement for arc welding and localised high-pressure rolling using resistance strain gauges and neutron diffraction. <i>Journal of Strain Analysis for Engineering Design</i> , <b>2012</b> , 47, 576-586 <sup>1-3</sup> | 1.3 | 6  |
| 4  | Effect of nitrogen in backing gas on duplex root weld properties of heavy-walled pipe. <i>Welding in the World, Le Soudage Dans Le Monde</i> , <b>2016</b> , 60, 877-882  | 1.9 | 4  |
| 3  | Arc instabilities during split anode calorimetry with the TIG welding process. <i>Welding in the World, Le Soudage Dans Le Monde</i> , <b>2018</b> , 62, 831-845  | 1.9 | 3  |
| 2  | Influence of shielding gas nozzle design on power density distribution in low-current TIG welding arcs. <i>Welding in the World, Le Soudage Dans Le Monde</i> , <b>2020</b> , 64, 831-845   | 1.9 | 1  |
| 1  | Additive manufacturing applications in Defence Support Services: current practices and framework for implementation. <i>International Journal of Systems Assurance Engineering and Management</i> , <b>2018</b> , 9, 657-674                | 1.3 | 1  |