

## List of Publications by Year in descending order

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#	Article	IF	CITATIONS
1	Rotary ultrasonic machining of ceramic matrix composites: feasibility study and designed experiments. International Journal of Machine Tools and Manufacture, 2005, 45, 1402-1411.	13.4	256
2	A cutting force model for rotary ultrasonic machining of brittle materials. International Journal of Machine Tools and Manufacture, 2012, 52, 77-84.	13.4	178
3	Physical properties of pellets made from sorghum stalk, corn stover, wheat straw, and big bluestem. Industrial Crops and Products, 2011, 33, 325-332.	5.2	170
4	Grinding induced subsurface cracks in silicon wafers. International Journal of Machine Tools and Manufacture, 1999, 39, 1103-1116.	13.4	149
5	Grinding of silicon wafers: A review from historical perspectives. International Journal of Machine Tools and Manufacture, 2008, 48, 1297-1307.	13.4	140
6	Rotary ultrasonic machining of CFRP: A comparison with grinding. Ultrasonics, 2016, 66, 125-132.	3.9	131
7	Rotary ultrasonic machining of CFRP: A mechanistic predictive model for cutting force. Ultrasonics, 2014, 54, 663-675.	3.9	125
8	Rotary ultrasonic machining for face milling of ceramics. International Journal of Machine Tools and Manufacture, 1995, 35, 1033-1046.	13.4	121
9	Modeling of ductile-mode material removal in rotary ultrasonic machining. International Journal of Machine Tools and Manufacture, 1998, 38, 1399-1418.	13.4	119
10	Fine grinding of silicon wafers. International Journal of Machine Tools and Manufacture, 2001, 41, 659-672.	13.4	109
11	Experimental observation of tool wear in rotary ultrasonic machining of advanced ceramics. International Journal of Machine Tools and Manufacture, 2005, 45, 1468-1473.	13.4	102
12	Modeling of material removal rate in rotary ultrasonic machining: designed experiments. Journal of Materials Processing Technology, 2002, 129, 339-344.	6.3	94
13	Plastic flow in rotary ultrasonic machining of ceramics. Journal of Materials Processing Technology, 1995, 48, 771-777.	6.3	92
14	An experimental investigation of rotary ultrasonic face milling. International Journal of Machine Tools and Manufacture, 1999, 39, 1327-1344.	13.4	91
15	Edge-chipping reduction in rotary ultrasonic machining of ceramics: Finite element analysis and experimental verification. International Journal of Machine Tools and Manufacture, 2006, 46, 1469-1477.	13.4	89
16	Grinding wheels for manufacturing of silicon wafers: A literature review. International Journal of Machine Tools and Manufacture, 2007, 47, 1-13.	13.4	86
17	Fine grinding of silicon wafers: designed experiments. International Journal of Machine Tools and Manufacture, 2002, 42, 395-404.	13.4	73
18	Rotary ultrasonic machining of carbon fiber-reinforced plastic composites: using cutting fluid vs. cold air as coolant. Journal of Composite Materials, 2012, 46, 1745-1753.	2.4	69

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19	Rotary ultrasonic machining of CFRP: A comparison with twist drilling. Journal of Reinforced Plastics and Composites, 2012, 31, 313-321.	3.1	69
20	Preliminary study on rotary ultrasonic machining of CFRP/Ti stacks. Ultrasonics, 2014, 54, 1594-1602.	3.9	68
21	Rotary ultrasonic machining of potassium dihydrogen phosphate (KDP) crystal: An experimental investigation on surface roughness. Journal of Manufacturing Processes, 2009, 11, 66-73.	5.9	66
22	A feeding-directional cutting force model for end surface grinding of CFRP composites using rotary ultrasonic machining with elliptical ultrasonic vibration. International Journal of Machine Tools and Manufacture, 2020, 152, 103540.	13.4	66
23	Rotary ultrasonic machining of CFRP/Ti stacks using variable feedrate. Composites Part B: Engineering, 2013, 52, 303-310.	12.0	64
24	A study on surface grinding of 300 mm silicon wafers. International Journal of Machine Tools and Manufacture, 2002, 42, 385-393.	13.4	59
25	Rotary ultrasonic machining of CFRP composites: A study on power consumption. Ultrasonics, 2012, 52, 1030-1037.	3.9	57
26	Rotary ultrasonic machining of ceramics: design of experiments. International Journal of Manufacturing Technology and Management, 2005, 7, 192.	0.1	55
27	A mechanistic cutting force model based on ductile and brittle fracture material removal modes for edge surface grinding of CFRP composites using rotary ultrasonic machining. International Journal of Mechanical Sciences, 2020, 176, 105551.	6.7	51
28	Rotary ultrasonic machining of silicon carbide: designed experiments. International Journal of Manufacturing Technology and Management, 2007, 12, 284.	0.1	42
29	ELID grinding of silicon wafers: A literature review. International Journal of Machine Tools and Manufacture, 2007, 47, 529-536.	13.4	42
30	Finite element analysis for grinding of wire-sawn silicon wafers: a designed experiment. International Journal of Machine Tools and Manufacture, 2003, 43, 7-16.	13.4	40
31	A grinding-based manufacturing method for silicon wafers: an experimental investigation. International Journal of Machine Tools and Manufacture, 2005, 45, 1140-1151.	13.4	40
32	Rotary ultrasonic machining of carbon fiber reinforced plastic composites: An experimental study on cutting temperature. Journal of Reinforced Plastics and Composites, 2012, 31, 1516-1525.	3.1	38
33	Rotary ultrasonic machining of titanium alloy (Ti-6Al-4V): effects of tool variables. International Journal of Precision Technology, 2007, 1, 85.	0.2	37
34	Finite element analysis for grinding and lapping of wire-sawn silicon wafers. Journal of Materials Processing Technology, 2002, 129, 2-9.	6.3	36
35	Fine grinding of silicon wafers: a mathematical model for grinding marks. International Journal of Machine Tools and Manufacture, 2003, 43, 1595-1602.	13.4	36
36	Fine grinding of silicon wafers: a mathematical model for the wafer shape. International Journal of Machine Tools and Manufacture, 2004, 44, 707-716.	13.4	36

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37	Simultaneous double side grinding of silicon wafers: a literature review. International Journal of Machine Tools and Manufacture, 2006, 46, 1449-1458.	13.4	36
38	Fixed abrasive machining of non-metallic materials. CIRP Annals - Manufacturing Technology, 2018, 67, 767-790.	3.6	30
39	Rotary ultrasonic machining of dental ceramics. International Journal of Machining and Machinability of Materials, 2009, 6, 270.	0.1	29
40	Fine grinding of silicon wafers: a mathematical model for the chuck shape. International Journal of Machine Tools and Manufacture, 2003, 43, 739-746.	13.4	28
41	Surface grinding of carbon fiber–reinforced plastic composites using rotary ultrasonic machining: Effects of tool variables. Advances in Mechanical Engineering, 2016, 8, 168781401667028.	1.6	28
42	An experimental investigation into soft-pad grinding of wire-sawn silicon wafers. International Journal of Machine Tools and Manufacture, 2004, 44, 299-306.	13.4	27
43	Ice Cream: Foam Formation and Stabilization—A Review. Food Reviews International, 2010, 26, 122-137.	8.4	27
44	Fine grinding of silicon wafers: effects of chuck shape on grinding marks. International Journal of Machine Tools and Manufacture, 2005, 45, 673-686.	13.4	26
45	Fine grinding of silicon wafers: machine configurations for spindle angle adjustments. International Journal of Machine Tools and Manufacture, 2005, 45, 51-61.	13.4	26
46	Ultrasonic vibration-assisted pelleting of wheat straw: A predictive model for energy consumption using response surface methodology. Ultrasonics, 2014, 54, 305-311.	3.9	25
47	A grinding-based manufacturing method for silicon wafers: generation mechanisms of central dimples on ground wafers. International Journal of Machine Tools and Manufacture, 2006, 46, 397-403.	13.4	23
48	Edge chipping in rotary ultrasonic machining of silicon. International Journal of Manufacturing Research, 2012, 7, 311.	0.2	22
49	Waviness removal in grinding of wire-sawn silicon wafers: 3D finite element analysis with designed experiments. International Journal of Machine Tools and Manufacture, 2004, 44, 11-19.	13.4	21
50	Rotary Ultrasonic Machining of stainless steels: empirical study of machining variables. International Journal of Manufacturing Research, 2010, 5, 370.	0.2	20
51	Effects of ultrasonic vibration-assisted pelleting on chemical composition and sugar yield of corn stover and sorghum stalk. Renewable Energy, 2015, 76, 160-166.	8.9	20
52	Cutting temperature in rotary ultrasonic machining of titanium: experimental study using novel Fabry-Perot fibre optic sensors. International Journal of Manufacturing Research, 2013, 8, 250.	0.2	17
53	Non-destructive evaluation methods for subsurface damage in silicon wafers: a literature review. International Journal of Machining and Machinability of Materials, 2007, 2, 125.	0.1	14
54	An experimental study on charring of cellulosic biomass in ultrasonic vibration-assisted pelleting. International Journal of Manufacturing Research, 2011, 6, 77.	0.2	13

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55	Development of an innovative coolant system for rotary ultrasonic machining. International Journal of Manufacturing Technology and Management, 2005, 7, 318.	0.1	11
56	Subsurface damage measurement in silicon wafers with cross-polarisation confocal microscopy. International Journal of Nanomanufacturing, 2006, 1, 272.	0.3	9
57	Ultrasonic-vibration-assisted pelleting of wheat straw: an experimental investigation. International Journal of Manufacturing Research, 2012, 7, 59.	0.2	9
58	Rotary Ultrasonic Machining of Potassium Dihydrogen Phosphate (KDP) crystal: an experimental investigation. International Journal of Mechatronics and Manufacturing Systems, 2009, 2, 414.	0.1	8
59	Ultrasonic vibration-assisted (UV-A) pelleting of wheat straw: A constitutive model for pellet density. Ultrasonics, 2015, 60, 117-125.	3.9	8
60	Ultrasonic vibration-assisted pelleting of wheat straw: a predictive model for pellet density using response surface methodology. Biofuels, 2012, 3, 259-267.	2.4	7
61	Energy consumption study in ultrasonic vibration-assisted pelleting of wheat straw for cellulosic biofuel manufacturing. International Journal of Manufacturing Research, 2013, 8, 135.	0.2	7
62	Non-traditional drilling of SiC based ceramic matrix composites: a literature review. International Journal of Machining and Machinability of Materials, 2011, 10, 235.	0.1	6
63	Effects of pellet weight in ultrasonic vibration-assisted pelleting for cellulosic biofuel manufacturing. International Journal of Manufacturing Research, 2012, 7, 397.	0.2	5
64	Surface roughness in rotary ultrasonic machining: hypotheses and their testing via experiments and simulations. International Journal of Manufacturing Research, 2013, 8, 378.	0.2	5
65	Simultaneous double side grinding of silicon wafers: a mathematical study on grinding marks. International Journal of Abrasive Technology, 2008, 1, 287.	0.2	4
66	Preliminary study on pretreatment of poplar wood for biofuel production. Biofuels, 2012, 3, 525-533.	2.4	3
67	Experimental investigations on core drilling by ultrasonic-vibration-assisted grinding for hard-to-machine materials - a review. International Journal of Manufacturing Research, 2016, 11, 28.	0.2	3
68	Simultaneous double side grinding of silicon wafers: a mathematical model for the wafer shape. International Journal of Nanomanufacturing, 2008, 2, 556.	0.3	2
69	Wheel wear mechanisms for silicon grinding: a literature review. International Journal of Machining and Machinability of Materials, 2009, 5, 60.	0.1	1
70	Investigations of silicon wafer grinding using finite element analysis. International Journal of Computer Applications in Technology, 2007, 29, 102.	0.5	0
71	Soft-pad grinding of 300 mm wire-sawn silicon wafers: finite element analysis with designed experiments. International Journal of Manufacturing Technology and Management, 2008, 13, 169.	0.1	0
72	Ultrasonic vibration-assisted (UV-A) machining of composites. , 2012, , 185-201.		0